

This Page Is Inserted by IFW Operations
and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

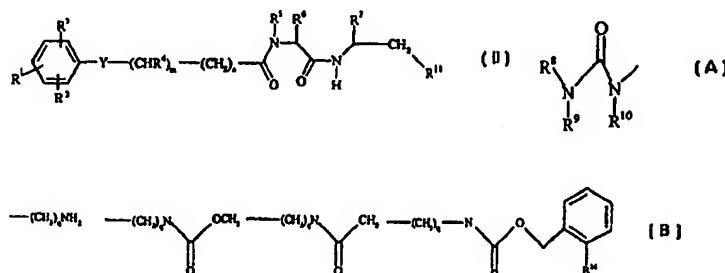
IMAGES ARE BEST AVAILABLE COPY.

**As rescanning documents *will not* correct images,
please do not report the images to the
Image Problem Mailbox.**



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : C07C 273/00	A2	(11) International Publication Number: WO 99/24398 (43) International Publication Date: 20 May 1999 (20.05.99)
(21) International Application Number: PCT/GB98/03334 (22) International Filing Date: 9 November 1998 (09.11.98) (30) Priority Data: 9723789.5 12 November 1997 (12.11.97) GB (71) Applicant (for all designated States except US): ZENECA LIMITED [GB/GB]; 15 Stanhope Gate, London W1Y 6LN (GB). (72) Inventors; and (75) Inventors/Applicants (for US only): BRITAIN, David, Robert [GB/GB]; Alderley Park, Macclesfield, Cheshire SK10 4TG (GB). JOHNSTONE, Craig [GB/GB]; Alderley Park, Macclesfield, Cheshire SK10 4TG (GB). (74) Agent: BRYANT, Tracey; Zeneca Pharmaceuticals, Intellectual Property Dept., Mereside, Alderley Park, Macclesfield, Cheshire SK10 4TG (GB).		(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM, HR, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published <i>Without international search report and to be republished upon receipt of that report.</i>

(54) Title: CHEMICAL COMPOUNDS**(57) Abstract**

Compounds of formula (II) where R^1 is in the para or meta position and is (A); R^2 and R^3 are each independently selected from hydrogen, nitro, C_{1-6} alkyl, C_{3-6} cycloalkyl, C_{2-6} alkenyl, C_{2-6} alkynyl, C_{1-4} alkoxyl, C_{1-6} alkylamino, C_{1-6} dialkylamino, C_{1-6} alkyl C_{1-4} alkoxyl, C_{1-6} alkylamino C_{1-6} alkyl, amino, cyano, halogeno, trifluoromethyl, $-CO_2R^{12}$ and $-CONR^{12}R^{13}$, where R^{12} and R^{13} are independently selected from hydrogen or C_{1-6} alkyl, or R^2 and R^3 together with the phenyl to which they are attached form a 9 or 10 membered bicyclic ring system; R^4 is C_{1-4} alkyl; R^5 is selected from hydrogen and C_{1-4} alkyl; R^6 is selected from C_{1-6} alkyl, C_{1-4} alkyl(C_{4-6})cycloalkyl, C_{1-6} alkyl(C_{1-6})alkoxyl, C_{1-6} alkylS(C_{1-6})alkyl, C_{1-6} alkylsulphonyl(C_{1-4})alkyl; (B) where q is an integer from 1 to 6 and R^{14} is halogeno; R^7 is selected from C_{1-6} alkyl, C_{1-6} alkoxycarbonyl, C_{2-6} alkenyl, 1,3-benzodioxol-5-yl and aryl each optionally substituted by one or more substituents selected from C_{1-4} alkoxy, C_{1-6} alkyl, cyano, halogeno, and trifluoromethyl; R^8 is aryl, heteroaryl, a bicyclic heteroaryl ring system linked to the nitrogen via a ring carbon and each ring is optionally substituted with up to two substituents, which may be the same or different, and are selected from C_{1-6} alkyl, C_{1-4} alkoxy, C_{1-4} alkylthio, C_{1-6} alkyl C_{1-4} alkoxyl, C_{1-6} alkylamino C_{1-6} alkyl, hydroxy, $-CO_2H$, $-(CH_2)_pOH$ where p is 1 or 2, cyano, halogeno, and trifluoromethyl; R^9 and R^{10} are each independently selected from hydrogen and C_{1-4} alkyl or R^8 and R^9 together with the nitrogen to which they are attached form a dihydroindolyl, or a dihydroquinoliny group; R^{11} is selected from carboxyl, tetrazolyl, alkyl sulphonylcarbonyl, sulfo and sulfinyl; Y is oxygen, sulphur or sulfonyl; m is 0 or 1; and n is 0 or an integer from 1 to 4 with the proviso that when m and n cannot both be 0 and when m is 1, n is 0; or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof. The compounds inhibit the interaction of vascular cell-adhesion molecule-1 and fibronectin with integrin very late antigen 4 ($\alpha_4\beta_1$). They have therapeutic applications such as in multiple sclerosis, rheumatoid arthritis, asthma, coronary artery disease and psoriasis.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece	ML	Mali	TR	Turkey
BG	Bulgaria	HU	Hungary	MR	Mauritania	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MN	Mongolia	UA	Ukraine
BR	Brazil	IL	Israel	MW	Malawi	UG	Uganda
BY	Belarus	IS	Iceland	MX	Mexico	US	United States of America
CA	Canada	IT	Italy	NE	Niger	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NL	Netherlands	VN	Viet Nam
CG	Congo	KE	Kenya	NO	Norway	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NZ	New Zealand	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	PL	Poland		
CM	Cameroon	KR	Republic of Korea	PT	Portugal		
CN	China	KZ	Kazakhstan	RO	Romania		
CU	Cuba	LC	Saint Lucia	RU	Russian Federation		
CZ	Czech Republic	LI	Liechtenstein	SD	Sudan		
DE	Germany	LK	Sri Lanka	SE	Sweden		
DK	Denmark	LR	Liberia	SG	Singapore		
EE	Estonia						

CHEMICAL COMPOUNDS

This invention relates to compounds which are inhibitors of the interaction between the integrin $\alpha_4\beta_1$, also known as Very Late Antigen-4 (VLA-4) or CD49d/CD29,

5 and its protein ligands, for example Vascular Cell Adhesion Molecule-1 (VCAM-1) and fibronectin. This invention further relates to processes for preparing such compounds, to pharmaceutical compositions containing them and to their use in methods of therapeutic application.

$\alpha_4\beta_1$ is a member of the integrin family of heterodimeric cell surface receptors that are
10 composed of noncovalently associated glycoprotein subunits (α and β) and are involved in cell adhesion to other cells or to extracellular matrix. There are at least 14 different human integrin α subunits and at least 8 different β subunits and each β subunit can form a heterodimer with one or more α subunits. Integrins can be subdivided based on their β subunit composition. $\alpha_4\beta_1$ is one of several β_1 integrins, also known as Very Late Antigens
15 (VLA).

The interactions between integrins and their protein ligands are fundamental for maintaining cell function, for example by tethering cells at a particular location, facilitating cell migration, or providing survival signals to cells from their environment. Ligands recognised by integrins include extracellular matrix proteins, such as collagen and fibronectin;
20 plasma proteins, such as fibrinogen; and cell surface molecules, such as transmembrane proteins of the immunoglobulin superfamily and cell-bound complement. The specificity of the interaction between integrin and ligand is governed by the α and β subunit composition.

Integrin $\alpha_4\beta_1$ is expressed on numerous hematopoietic cells and established cell lines, including hematopoietic precursors, peripheral and cytotoxic T lymphocytes, B lymphocytes,
25 monocytes, thymocytes and eosinophils [Hemler, M.E. et al (1987), J. Biol. Chem., 262, 11478-11485; Bochner, B.S. et al (1991), J. Exp. Med., 173, 1553-1556]. Unlike other β_1 integrins that bind only to cell-extracellular matrix proteins, $\alpha_4\beta_1$ binds to VCAM-1, an immunoglobulin superfamily member expressed on the cell surface, for example on vascular endothelial cells, and to fibronectin containing the alternatively spliced type III connecting
30 segment (CS-1 fibronectin) [Elices, M.J. et al (1990), Cell, 60, 577-584; Wayner, E.A. et al (1989). J. Cell Biol., 109, 1321-1330].

The activation and extravasation of blood leukocytes plays a major role in the development and progression of inflammatory diseases. Cell adhesion to the vascular endothelium is required before cells migrate from the blood into inflamed tissue and is mediated by specific interactions between cell adhesion molecules on the surface of vascular endothelial cells and circulating leukocytes [Sharar, S.R. et al (1995). Springer Semin. Immunopathol., 16, 359-378]. $\alpha_4\beta_1$ is believed to have an important role in the recruitment of lymphocytes, monocytes and eosinophils during inflammation. $\alpha_4\beta_1$ /ligand binding has also been implicated in T-cell proliferation, B-cell localisation to germinal centres, haemopoietic progenitor cell localisation in the bone marrow, placental development, muscle development and tumour cell metastasis.

The affinity of $\alpha_4\beta_1$ for its ligands is normally low but chemokines expressed by inflamed vascular endothelium act via receptors on the leukocyte surface to upregulate $\alpha_4\beta_1$ function [Weber, C. et al (1996), J. Cell Biol., 134, 1063-1073]. VCAM-1 expression is upregulated on endothelial cells *in vitro* by inflammatory cytokines [Osborn, L. et al (1989) Cell, 59, 1203-1211] and in human inflammatory diseases such as rheumatoid arthritis [Morales-Ducet, J. et al (1992). J. Immunol., 149, 1424-1431], multiple sclerosis [Cannella, B. et al., (1995). Ann. Neurol., 37, 424-435], allergic asthma [Fukuda, T. et al (1996), Am. J. Respir. Cell Mol. Biol., 14, 84-94] and atherosclerosis [O'Brien, K.D. et al (1993). J. Clin. Invest., 92, 945-951].

Monoclonal antibodies directed against the α_4 integrin subunit have been shown to be effective in a number of animal models of human inflammatory diseases including multiple sclerosis, rheumatoid arthritis, allergic asthma, contact dermatitis, transplant rejection, insulin-dependent diabetes, inflammatory bowel disease, and glomerulonephritis.

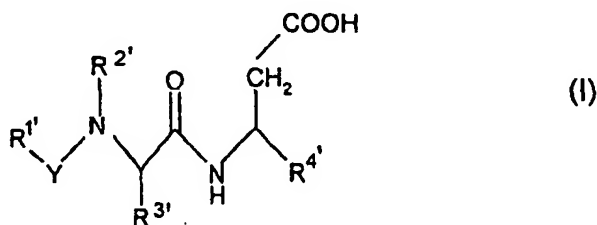
Integrins recognise short peptide motifs in their ligands. The minimal $\alpha_4\beta_1$ binding epitope in CS-1 is the tripeptide leucine-aspartic acid-valine (Leu-Asp-Val) [Komoriya, A., et al (1991). J. Biol. Chem., 266, 15075-15079] while VCAM-1 contains the similar sequence isoleucine-aspartic acid-serine [Clements, J.M., et al (1994). J. Cell Sci., 107, 2127-2135]. The 25-amino acid fibronectin fragment, CS-1 peptide, which contains the Leu Asp-Val motif, is a competitive inhibitor of $\alpha_4\beta_1$ binding to VCAM-1 [Makarem, R., et al (1994). J. Biol. Chem., 269, 4005-4011]. Small molecule $\alpha_4\beta_1$ inhibitors based on the Leu-Asp-Val sequence in CS-1 have been described, for example the linear molecule phenylacetic

acid-Leu-Asp-Phe-D-Pro-amide [Molossi, S. et al (1995). J. Clin. Invest., 95, 2601-2610] and the disulphide cyclic peptide Cys-Trp-Leu-Asp-Val-Cys [Vanderslice, P., et al (1997). J. Immunol., 158, 1710-1718].

More recently, in WO 96/00581, Publi. date 11 January 1996, and WO96/20216, Publi. date 4 July 1996, cyclic peptides containing the Leu-Asp-Val sequence have been reported to inhibit the binding of $\alpha_4\beta_1$ integrin to VCAM-1 or fibronectin.

A few small non-peptidic Leu-Asp-Val surrogate compounds have been reported in WO 94/02445, Publi. date 3 Feb. 1994 to inhibit $\alpha_4\beta_1$ -induced adhesion.

More recently, non-peptidic compounds of formula I which can be orally administered, and which inhibit VCAM/VLA4 binding have been reported in PCT application WO96/22966.

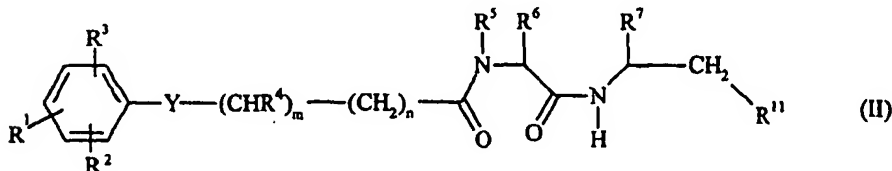


The preferred compounds are those in which in formula I, R1' is an urea derivative, R2' is hydrogen, R3' is an alkyl or substituted alkyl, R4' is dimethoxyl phenyl or benzo dioxol-5-yl and Y is CO.

There remains a continuing need for alternative compounds which inhibit the interaction between VCAM-1 and fibronectin with integrin VLA-4 and, in particular, for compounds which can be administered by an oral route.

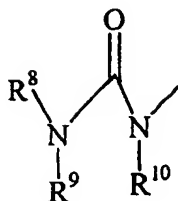
We have now found a group of compounds containing a substituted phenoxy group which inhibit this interaction.

According to one aspect of the present invention there is provided a compound of formula (II)

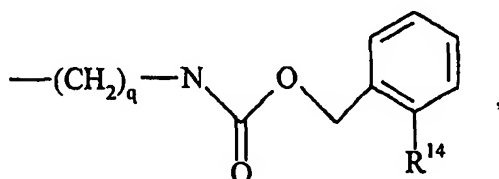
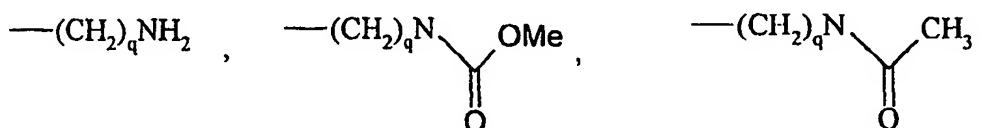


wherein:-

R1 is in the para or meta position and is



- where R² and R³ are each independently selected from hydrogen, nitro, C₁₋₆ alkyl, C₃₋₆ cycloalkyl, C₂₋₆ alkenyl, C₂₋₆ alkynyl, C₁₋₄ alkoxy, C₁₋₆ alkylamino, C₁₋₆ dialkylamino, C₁₋₆ alkylC₁₋₄alkoxyl, C₁₋₆ alkylaminoC₁₋₆alkyl, amino, cyano, halogeno, trifluoromethyl, -CO₂R¹², and -CONR¹²R¹³, where R¹² and R¹³ are independently selected from hydrogen or C₁₋₆ alkyl, or R² and R³ together with the phenyl to which they are attached form a 9 or 10 membered bicyclic ring system;
- R⁴ is C₁₋₄alkyl;
- R⁵ is selected from hydrogen and C₁₋₄alkyl;
- 10 R⁶ is selected from C₁₋₆ alkyl, C₁₋₄alkyl(C₄₋₆)cycloalkyl, C₁₋₆alkyl(C₁₋₆)alkoxyl, C₁₋₆alkylS(C₁₋₆)alkyl, C₁₋₄alkylsulphonyl(C₁₋₄)alkyl,



- where q is an integer from 1 to 6 and R¹⁴ is halogeno;
- 15 R⁷ is selected from C₁₋₆alkyl, C₁₋₈alkoxycarbonyl, C₂₋₆ alkenyl, 1,3-benzodioxol-5-yl and aryl optionally substituted by one or more substituents selected from C₁₋₄ alkoxy, C₁₋₆ alkyl, cyano, halogeno, and trifluoromethyl;
- R⁸ is aryl, heteroaryl, a bicyclic heteroaryl ring system linked to the nitrogen via a ring carbon or a 9 or 10 membered bicyclic ring system linked to the nitrogen via a ring carbon and each
- 20 ring is optionally substituted with up to two substituents, which may be the same or different, and are selected from C₁₋₆ alkyl, C₁₋₄ alkoxy, C₁₋₄alkylthio, C₁₋₆alkylC₁₋₄alkoxyl,

C₁₋₆alkylaminoC₁₋₆alkyl, hydroxy, -CO₂H, (CH₂)_pOH, where p is 1 or 2, cyano, halogeno, and trifluoromethyl;

R⁹ and R¹⁰ are each independently selected from hydrogen and C₁₋₄alkyl or R⁸ and R⁹ together with the nitrogen to which they are attached form a dihydroindolyl, or a

5 dihydroquinoliny group;

R¹¹ is selected from carboxyl, tetrazolyl, alkyl sulphonyl carbamoyl, sulfo and sulfinyl;

Y is oxygen, sulphur or sulfonyl;

m is 0 or 1 and n is 0 or an integer from 1 to 4 with the proviso that m and n cannot both be 0 and when m is 1, n is 0;

10 or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof.

'C₁₋₆alkylC₁₋₄alkoxy' typically means -(C₁₋₆)alkylO(C₁₋₄)alkyl, a preferred example of which is -CH₂OCH₃. 'C₁₋₆alkylaminoC₁₋₆alkyl' typically means -(C₁₋₆)alkylNH(C₁₋₆)alkyl, a preferred example of which is -CH₂NHC₂H₅.

15 'Aryl' typically means phenyl or naphthyl, preferably phenyl. 'Heteroaryl' means an aromatic 5 or 6 membered ring with up to four ring heteroatoms selected from nitrogen, oxygen and sulphur. Examples of 'heteroaryl' include pyrrolyl, furanyl, thienyl, imidazolyl, thiadiazolyl, thiazolyl, isoxazolyl, pyridinyl, pyridyl and pyrimidinyl.

Bicyclic heteroaryl ring system means an aromatic 5,6-, 6,5 or 6,6 fused ring system wherein one or both rings contain ring heteroatoms. The ring system may contain up to three
20 heteroatoms, independently selected from oxygen, nitrogen and sulphur. When the ring system contains more than one heteroatom at least one such heteroatom is nitrogen. An example of preferred bicyclic heteroaryl ring systems are isoquinolyl, benzothiazolyl or benzoimidazolyl.

9 or 10 membered bicyclic ring system means an aromatic 6 membered ring fused to a
25 5 or 6 membered ring, preferably a 5 or 6 membered saturated ring, optionally substituted with at least one heteroatom, preferably oxygen, and linked to the nitrogen to which it is attached via a ring carbon on the aromatic 6 membered ring. A preferred example for R⁸ is tetrahydronaphthalyl. When R², R³ and the phenyl to which they are attached form such a 9 or 10 membered bicyclic ring system, preferred groups are dihydrobenzofuranyl and
30 dihydrobenzopyranyl.

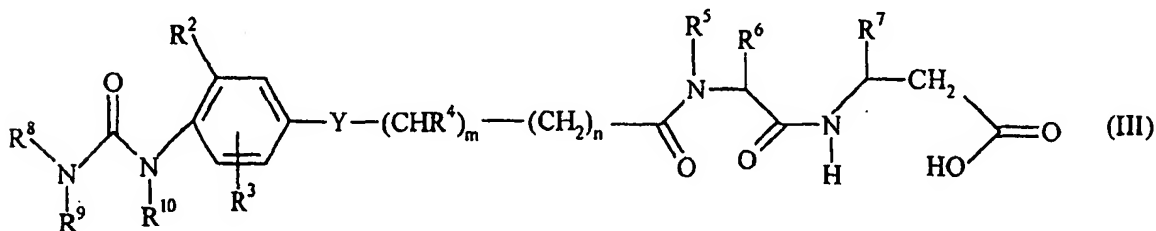
R² and R³ are preferably independently selected from hydrogen, C₁₋₆ alkyl, C₁₋₄alkoxy, trifluoromethyl and halogeno and, more preferably are independently selected from methyl, methoxy, isopropoxy, trifluoromethyl, fluoro, bromo and chloro.

A preferred group for R⁴ is C₁₋₂alkyl. R⁵ is preferably selected from hydrogen, methyl and isopropyl. Preferably R⁶ is selected from C₁₋₄ alkyl and C₁₋₄alkylS(C₁₋₄)alkyl and is, more preferably, selected from -CH₂CH(CH₃)(CH₃) and -CH₂CH₂SCH₃. R⁷ is preferably selected from C₂₋₆ alkenyl, 1,3-benzodioxol-5-yl, and 1-isopropyl-2-methylpropyl acetyl and is, more preferably, selected from allyl and 1,3-benzodioxol-5-yl.

R⁸ is preferably phenyl, thienyl, pyridyl, thiadiazol, isoxazolyl, thiazolyl, 5,6,7,8-tetrahydronaphthyl, isoquinolyl, 1,3-benzoimidazolyl and 1,3-benzothiazolyl each optionally substituted with up to two substituents which are preferably and independently selected from C₁₋₄alkyl, more preferably methyl, halogeno, more preferably fluoro, chloro and bromo; -COOH, -CH₂OH, hydroxy and methylthio.

R⁹ and R¹⁰ are each independently preferably selected from hydrogen and methyl or R⁸ and R⁹ together with the nitrogen to which they are attached form 2,3-dihydro-1H-indol-1-yl, or 3,4-dihydro-1(2H)-quinolinyl. R¹¹ is preferably COOH. In a preferred embodiment n is 1 and m is 0. Y is preferably oxygen.

Preferred compounds according to the invention are those of formula (III)



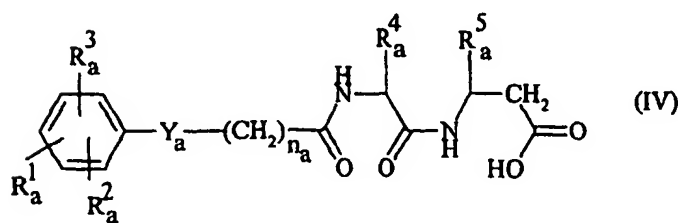
where R² to R⁸, Y, m and n are as hereinbefore defined.

More preferred are those compounds where R² is C₁₋₄alkoxy, especially methoxy, R³, R⁵ and R¹⁰ are each independently hydrogen; R⁴ is C₁₋₄ alkyl; R⁶ is selected from C₁₋₄alkyl and C₁₋₄alkylS(C₁₋₄)alkyl and is especially -CH₂CH(CH₃)(CH₃) or -CH₂CH₂SCH₃; R⁷ is 1,3-benzodioxol-5-yl; R⁸ is aryl or heteroaryl each optionally substituted with one substituent selected from C₁₋₆alkyl, especially methyl, CH₂OH, halogeno, especially chloro or fluoro, and hydroxy and R⁹ is hydrogen or C₁₋₄alkyl or R⁸ and R⁹ together with the nitrogen to which they are attached form a dihydroindolyl or a dihydroquinolinyl; and m and n are 0 or 1 with the proviso that n and m cannot both be 0 or 1 and most preferably m is 0 and n is 1.

Particularly preferred compounds include 4-(N'-(2-methylphenyl)urea)-3-methoxy phenoxyacetyl (leucine-3-amino-(3,4-methylenedioxy)phenylpropionic acid)amide;
 4-(N'-(phenylurea)-3-methoxy phenoxyacetyl (leucine-3-amino-(3,4-methylenedioxy)phenylpropionic acid)amide; 4-(N'-(2-chlorophenyl)urea)-3-methoxy
 5 phenoxyacetyl (leucine-3-amino-(3,4-methylenedioxy)phenylpropionic acid)amide;
 7-(N'-(2-methylphenyl)urea)-2,3-dihydrobenzofuranyl-4-oxyacetyl(leucine-3-amino-(3,4-methylenedioxy)phenylpropionic acid)amide; 4-(N'-(2-hydroxymethylphenyl)urea)-3-methoxy phenoxyacetyl (leucine-3-amino-(3,4-methylenedioxy)phenylpropionic acid)amide;
 4-[(2,3-dihydro-1H-indol-1-ylcarbonyl)amino]-3-methoxy phenoxyacetyl (leucine-3-amino-
 10 (3,4-methylenedioxy)phenylpropionic acid)amide; 4-(N'-(2-fluorophenyl)urea)-3-methoxy phenoxyacetyl (leucine-3-amino-(3,4-methylenedioxy)phenylpropionic acid)amide;
 4-(N'-(2-hydroxy-6-methylphenyl)urea)-3-methoxy phenoxyacetyl (leucine-3-amino-(3,4-methylenedioxy)phenylpropionic acid)amide; and 4-(N'-(2-methylphenyl)urea)-3-isopropoxy phenoxyacetyl (leucine-3-amino-(3,4-methylenedioxy)phenylpropionic acid)amide.

15 The compounds of formulae (II) and (III) possess chiral centres, at -CHR⁶, and at -CHR⁷. When R⁶ is either -CH₂CH(CH₃)(CH₃) or -CH₂CH₂SCH₃ and, therefore, the compounds of the invention of formulae (II) and (III) contains leucine or methionine as a sub-unit, the latter are in their proteinogenic (or natural) configuration. The present invention covers all diastereoisomers that inhibit the interaction between VCAM-1 and
 20 fibronectin with integrin VLA-4.

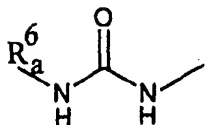
According to another aspect of the present invention there is provided a compound of formula (IV)



25

wherein:-

R¹_a is in the para or meta position and is



where

- R^2_a and R^3_a are each independently selected from hydrogen, nitro, C_{1-6} alkyl, C_{3-6} cycloalkyl, C_{2-6} alkenyl, C_{2-6} alkynyl, C_{1-4} alkoxy, C_{1-6} alkylamino, C_{1-4} alkoxy C_{1-6} alkyl, C_{1-6} alkylamino C_{1-6} alkyl, cyano, halogeno, trifluoromethyl, $-CO_2R^7_a$ and $-CONR^7_aR^8_a$ where R^7_a and R^8_a are independently selected from hydrogen or C_{1-6} alkyl; R^4_a is selected from C_{1-6} alkyl, C_{1-6} alkoxy-substituted(C_{1-6})alkyl, and C_{1-6} alkylS(C_{1-6})alkyl; R^5_a is selected from C_{1-6} alkyl, C_{2-6} alkenyl, 1,3-benzodioxol-5-yl and aryl optionally substituted by at least one substituent selected from C_{1-4} alkoxy, C_{1-6} alkyl, cyano, halogeno, and trifluoromethyl;
- R^6_a is aryl or heteroaryl and the ring is optionally substituted with up to two substituents, which may be same or different, selected from C_{1-6} alkyl, C_{1-4} alkoxy, C_{1-4} alkoxy C_{1-6} alkyl, C_{1-6} alkylamino C_{1-6} alkyl, cyano, halogeno, and trifluoromethyl;
- Y_a is oxygen or sulphur; and
- n_a is an integer from 1 to 4;
- or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof.

In compounds of formula (IV), 'aryl' typically means phenyl or naphthyl, preferably phenyl. 'Heteroaryl' means an aromatic 5 or 6 membered ring with up to four ring heteroatoms selected from nitrogen, oxygen and sulphur. Examples of 'heteroaryl' include pyrrolyl, furanyl, thienyl, imidazolyl, thiazolyl, pyridinyl and pyrimidinyl.

- R^2_a and R^3_a are preferably independently selected from hydrogen, C_{1-6} alkyl, trifluoromethyl and halogeno and, most preferably, are independently selected from methyl, trifluoromethyl and chloro. R^4_a is preferably selected from C_{1-4} alkyl and C_{1-4} alkylS(C_{1-4})alkyl and is, more preferably, selected from $-CH_2CH(CH_3)(CH_3)$ and $-CH_2CH_2SCH_3$.
- Preferably, R^5_a is selected from C_{2-6} alkenyl, more preferably allyl, and 1,3-benzodioxol-5-yl. R^6_a is preferably phenyl with up to two substituents which are preferably and independently selected from C_{1-4} alkyl, most preferably methyl, and halogeno, most preferably chloro and bromo. The preferred value for n is 1.

The compounds of formula (IV) of the present invention possess chiral centres, at

-CHR⁴_a, and at -CHR⁵_a. When R⁴_a is either -CH₂CH(CH₃)(CH₃) or -CH₂CH₂SCH₃ and, therefore, the compound of the invention of formula (IV) contains leucine or methionine as a sub-unit, the latter are in their proteinogenic (or natural) configuration. The present invention covers all diastereoisomers that inhibit the interaction between VCAM-1 and fibronectin with integrin VLA-4.

Pharmaceutically acceptable salts of the compounds of formulae (II), (III) and (IV) include acid addition salts such as salts formed with mineral acids, for example, hydrogen halides such as hydrogen chloride and hydrogen bromide, sulphonic and phosphonic acids; and salts formed with organic acids, especially citric, maleate, acetic, oxalic, tartaric, mandelic, p-toluenesulphonic, methanesulphonic acids and the like. In another aspect, suitable salts are base salts such as alkali metals salts, for example, sodium and potassium; alkaline earth metal salts such as magnesium and calcium; aluminium and ammonium salts; and salts with organic bases such as ethanolamine, methylamine, diethylamine, isopropylamine, trimethylamine and the like. Such salts may be prepared by any suitable method known in the art.

In vivo hydrolysable esters are those pharmaceutically acceptable esters that hydrolyse in the human body to produce the parent compound. Such esters can be identified by administering, for example intravenously to the test animal, the compound under test and subsequently examining the test animal's body fluids. Suitable in vivo hydrolysable esters for hydroxy include acetyl and for carboxyl include, for example, C₁₋₆alkoxy methyl esters for example methoxymethyl, C₁₋₆alkanoyloxymethyl esters for example pivaloyloxymethyl, phthalidyl esters, C₃₋₈ cycloalkoxycarbonyloxyC₁₋₆alkyl esters for example 1-cyclohexylcarbonyloxyethyl; 1,3-dioxolan-2-ylmethyl esters for example 5-methyl-1,3-dioxolan-2-ylmethyl; and C₁₋₆alkoxycarbonyloxyethyl esters for example 1-methoxycarbonyloxyethyl.

The activities of the compounds of this invention to inhibit the interaction between VCAM-1 and fibronectin with integrin VLA-4 may be determined using a number of in vitro and in vivo screens. They show improved potency compared to prior art compounds.

For example, the compounds according to the invention preferably have an IC₅₀ of <10µM, more preferably <1µM in the MOLT-4 cell/Fibronectin assay hereinafter described.

Preferred compounds have shown activity in a number of in vivo screens in mice, for example, delayed-type hypersensitivity (DTH) responses induced by ovalbumin in the footpad and collagen-induced arthritis.

In order for it to be used, a compound of formulae (II), (III) or (IV) or a
5 pharmaceutically acceptable salt or an in vivo hydrolysable ester thereof is typically formulated as a pharmaceutical composition in accordance with standard pharmaceutical practice.

Thus, according to a further aspect of the invention there is provided a pharmaceutical composition which comprises a compound of formula (II), (III) or (IV) or a pharmaceutically
10 acceptable salt or an in vivo hydrolysable ester thereof and a pharmaceutically acceptable carrier.

The pharmaceutical composition of this invention may be in a form suitable for oral use, for example a tablet, capsule, aqueous or oily solution, suspension or emulsion; for nasal use, for example a snuff, nasal spray or nasal drops; for vaginal or rectal use, for example a
15 suppository; for administration by inhalation, for example as a finely divided powder or a liquid aerosol; for sub-lingual or buccal use, for example a tablet or capsule; or for parenteral use (including intravenous, subcutaneous, intramuscular, intravascular or infusion), for example a sterile aqueous or oily solution or suspension, or a depot formulation with drug incorporated in a biodegradable polymer. The composition may be in a form suitable for
20 topical administration such as for example creams, ointments and gels. Skin patches are also contemplated. For these purposes, the composition of this invention may be formulated by means known in the art, such as for example, as described in general terms, in Chapter 25.2 of Comprehensive Medicinal Chemistry, Volume 5, Editor Hansch et al, Pergamon Press 1990.

Furthermore, the pharmaceutical composition of the present invention may contain
25 one or more additional pharmacological agents suitable for treating one or more disease conditions referred to hereinabove in addition to the compounds of the present invention. In a further aspect, the additional pharmacological agent or agents may be co-administered, either simultaneously or sequentially, with the pharmaceutical composition of the invention.

The composition of the invention will normally be administered to humans such that
30 the daily dose will be 0.01 to 75mg/kg body weight and preferably 0.1 to 15mg/kg body weight. A preferred composition of the invention is one suitable for oral administration in

unit dosage form for example a tablet or capsule which contains from 1 to 1000mg and preferably 10 to 500mg of a compound according to the present invention in each unit dose.

Thus, according to yet another aspect of the invention, there is provided a compound of formulae (II), (III) or (IV) or a pharmaceutically acceptable salt or an in vivo hydrolysable ester thereof for use in a method of therapeutic treatment of the human or animal body.

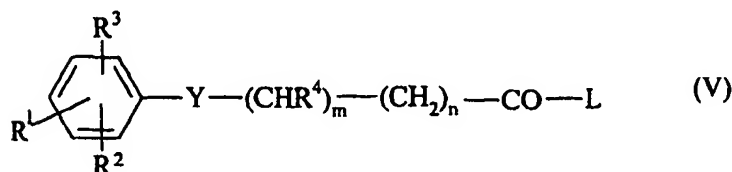
In yet a further aspect of the invention the present invention provides a method of treating a disease mediated by the interaction between VCAM-1 and/or fibronectin and the integrin receptor VLA-4 in need of such treatment which comprises administering to said warm-blooded mammals an effective amount of a compound of formulae (II), (III) or (IV) or a pharmaceutically acceptable salt or an in vivo hydrolysable ester thereof.

The present invention also provides the use of a compound of formulae (II), (III) or (IV) or a pharmaceutically acceptable salt or an in vivo hydrolysable ester thereof in the production of a medicament for use in the treatment of a disease or medical condition mediated by the interaction between fibronectin and/or VCAM-1 (especially VCAM-1) and the integrin receptor VLA-4.

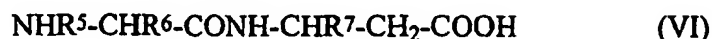
In one embodiment of the invention the mammal in need of treatment is suffering from multiple sclerosis, rheumatoid arthritis, asthma, coronary artery disease or psoriasis.

In another aspect of the invention, there is provided a process for preparing a compound of formula (II) where R^{11} is COOH or a pharmaceutically acceptable salt or an in vivo hydrolysable ester thereof which process comprises coupling together

i) a compound of formula (V)

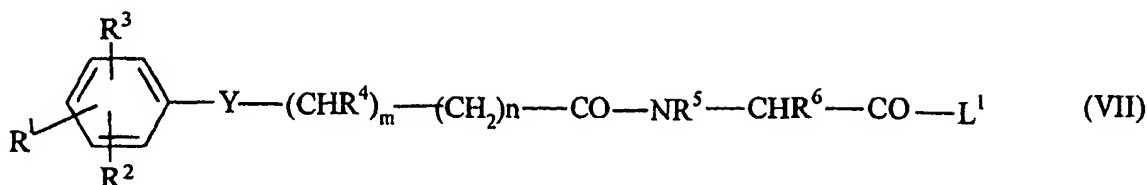


25 and a compound of formula (VI)



or

ii) a compound of formula (VII)



and a compound of formula (VIII)



5 wherein L and L¹ are leaving groups and any functional group is optionally protected; and thereafter, if necessary:

- a) removing any protecting group; and
- b) forming a pharmaceutically acceptable salt or in-vivo hydrolysable ester.

The reactions of (V) and (VI) or (VII) and (VIII) are performed under standard
 10 coupling conditions for forming peptide bonds. They can be performed either on a solid support (Solid Phase Peptide Synthesis) or in solution using normal techniques used in the synthesis of organic compounds. With the exception of the solid support, all the other protecting groups, coupling agents, deblocking reagents and purification techniques are similar in both the solid phase and solution phase peptide synthesis techniques.

15 During the reaction, amino acid functional groups may, if necessary, be protected by protecting groups, for example Boc. Such groups can be cleaved when necessary using standard techniques such as acid or base treatment.

Suitable protecting groups for the protection of the carboxyl groups include esters.

Coupling reagents for forming peptide bonds include the commonly used azide,
 20 symmetrical anhydride, mixed anhydride and various active esters and carbodiimides. In the case of carbodiimides, additives such as 1-hydroxybenzotriazole and N-hydroxysuccinimide may also be added. Other coupling reagents include 1H-benzotriazole-1-yl-oxy-tris-pyrrolidinophosphonium hexafluorophosphate (PyBOP), (2-(1H-benzotriazole-1-yl)-1,1,3,3-tetramethyluronium tetrafluoroborate (TBTU), (2-(1H-benzotriazole-1-yl)-1,1,3,3-tetramethyluronium hexafluorophosphate (HBTU)] and O-(7-azabenzotriazol-1-yl)-1,1,3,3-tetramethyluronium hexafluorophosphate (HATU).
 25

The coupling reactions can be performed at temperatures between -20°C to 40°C. The time of the reaction can vary such as between 10 minutes and 24 hours. Suitable purification

methods for the intermediates and final products include chromatographic techniques such as high pressure liquid chromatography (HPLC) along with many other standard techniques used in organic chemistry (e.g. solvent extraction and crystallisation).

The following abbreviations are used:-

- | | | |
|----|-------------------|--|
| 5 | Boc | <u>tert</u> -butoxycarbonyl |
| | DIPEA | diisopropylethyamine |
| | DMF | dimethylformamide |
| | DMSO | dimethylsulphoxide |
| | Et ₃ N | triethylamine |
| 10 | HATU | O-(7-azabenzotriazol-1-yl)-1,1,3,3-tetramethyluronium
hexafluorophosphate |
| | HOBt | 1-hydroxybenzotriazole |
| | Su | succinimido |
| | TFA | trifluoroacetic acid |
| 15 | THF | tetrahydrofuran |
| | WSCDI | 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide methoiodide or methochloride |

Preferred coupling conditions for reacting compounds of formula (V) and (VI) or (VII) and (VIII) are, in particular,

- | | |
|----|--|
| a) | HATU/DIPEA/DMF |
| 20 | b) HOBt/WSCDI/DIPEA/DMF |
| | c) HOBt/WSCDI/DIPEA/N-methylmorpholine |

Compounds of formula (VI) may be prepared by reacting a compound of formula (IX)



with a compound of formula (VIII). Preferably the compound of formula (IX) is in the form

25 of Boc-amino acid or Boc-amino acid-OSu and the coupling reagents are selected from

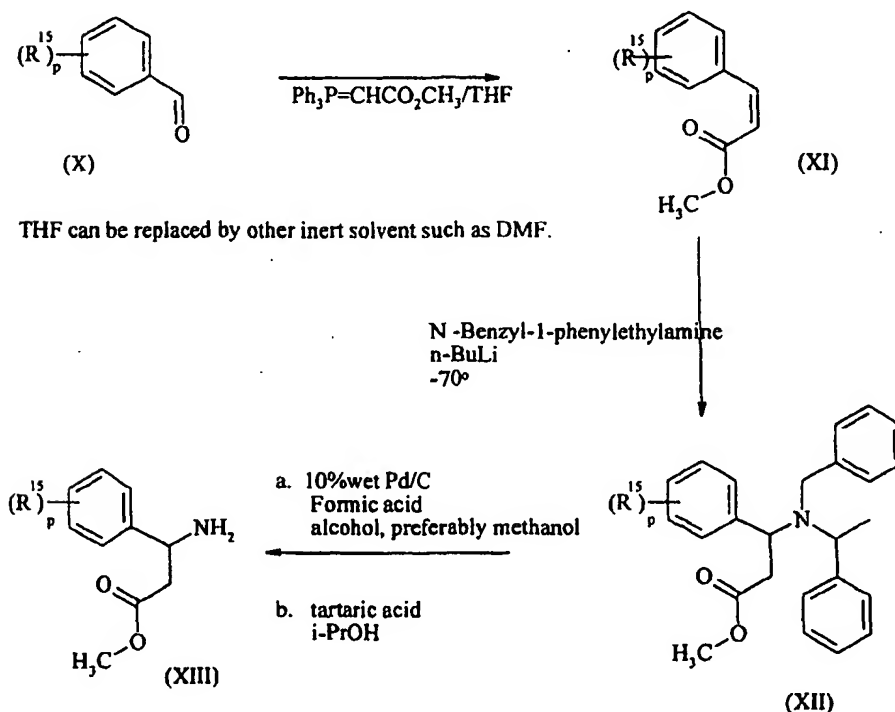
- | | |
|----|--|
| d) | HATU/DMF/ DIPEA; |
| e) | HOBt/WSCDI/DIPEA/DMF/CH ₂ Cl ₂ ; and |
| f) | Et ₃ N/CH ₂ Cl ₂ ; |

The protecting group may be removed using any suitable reagent known in the art, a

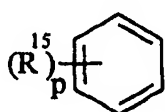
30 particularly preferred example of which is trifluoroacetic acid

Compounds of formula (VII) may be prepared by reacting a compound of formula (V) and a compound of formula (IX) in a standard manner.

Exemplary methods of preparing compounds of formula (VIII) are as follows. When R⁷ is aryl or 1,3-benzodioxol-5-yl, the following method may used.



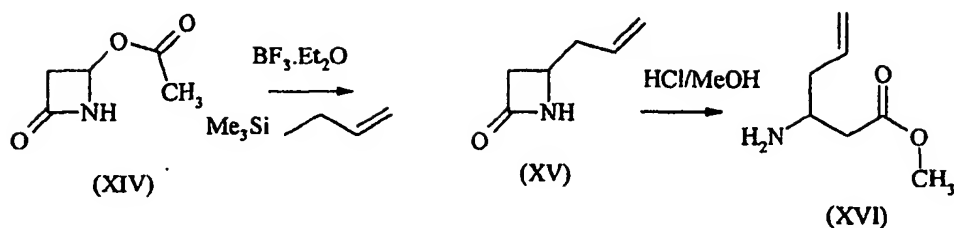
where R¹⁵ is a substituent selected from C₁₋₄ alkoxy, C₁₋₆ alkyl, cyano, halogeno and

trifluoromethyl; or  forms 1,3-benzodioxol-5-yl and p is an integer from 1 to 4.

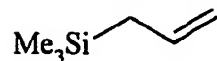
10

When R⁷ is C₂₋₆ alkenyl the following method may be used

-15-



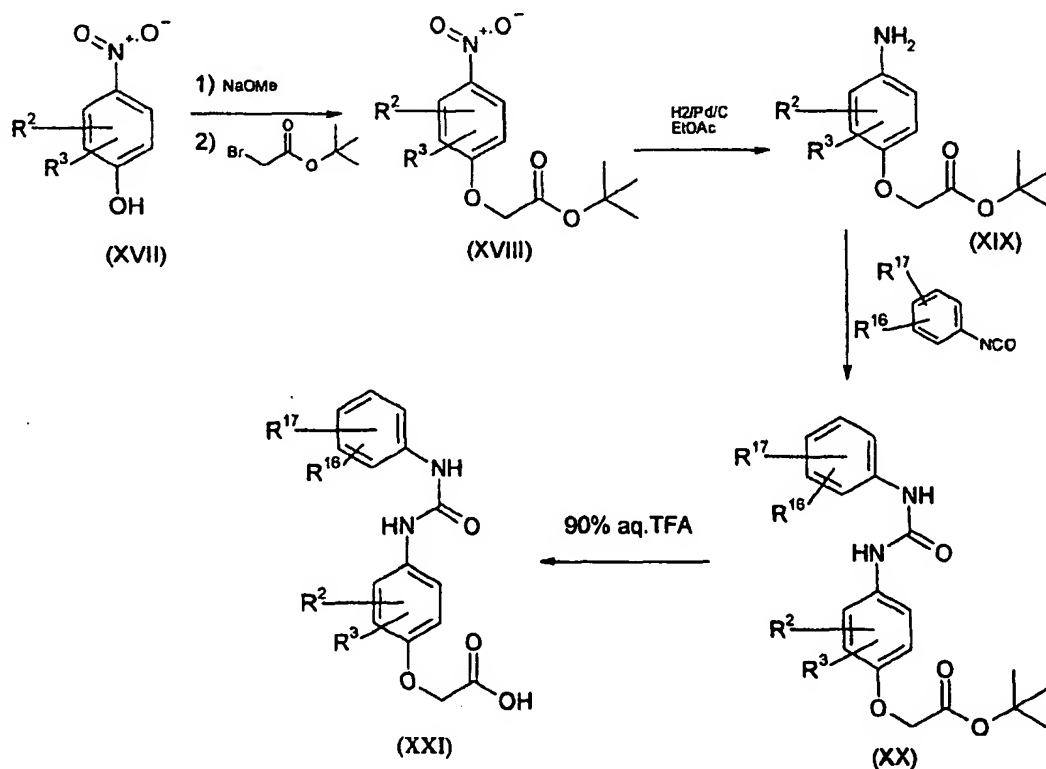
As will be appreciated from the art $\text{BF}_3 \cdot \text{Et}_2\text{O}$ can be replaced by other known Lewis acids,



replaced by, for example, by allyl bromide, and HCl/MeOH may be replaced by, for example, HBr/ acetic acid.

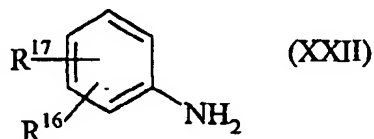
- 5 An exemplary method of preparing a compound of formula (V) where Y is oxygen, m is 0, n is 1 and R^8 is a 6 membered aromatic ring is as follows, where R^{16} and R^{17} are independently selected from hydrogen, C_{1-6} alkyl, C_{1-4} alkoxy, C_{1-4} alkylthio, C_{1-6} alkyl C_{1-4} alkoxy, C_{1-6} alkylamino C_{1-6} alkyl, hydroxy, $-\text{CO}_2\text{H}$, $-(\text{CH}_2)_p\text{OH}$ where p is 1 or 2, cyano, halogeno and trifluoromethyl:-

10

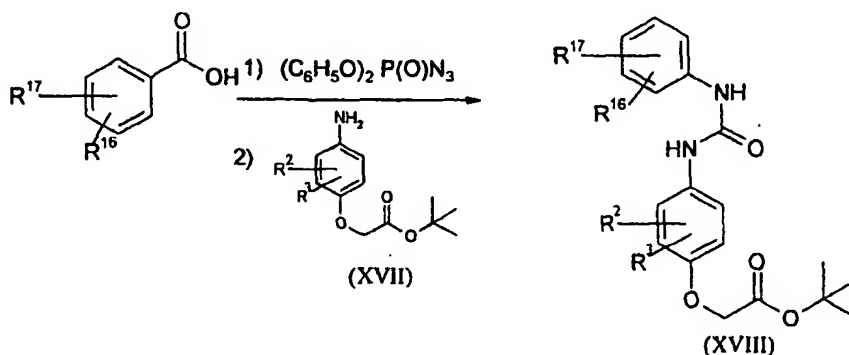


In the first step of the reaction bases other than sodium methoxide may be used and esters other t-butyl esters could be used but these will typically require a final basic rather

than acid hydrolysis to form the final product. For compounds of formula (V) where m is 0 and n is 2 the phenoxide ion (XVII) will be added to an acrylic ester. A further route for preparing compounds of formula (XXI) involves reacting a compound of formula (XIX) with triphosgene and then an amine of formula (XXII). Alternatively the triphosgene can be
 5 reacted with amine (XXII) and then the compound of formula (XIX).



Compounds of formula (XXI) may also be prepared according to the following reaction:-



10

When Y is sulphur an exemplary method of preparing the compounds of invention is as follows. A compound of formula (V) can be formed by reacting phenyl isocyanate, optionally substituted on the phenyl ring, with a 2-(4-aminophenylthio)acetic acid. To this is added a coupling reagent and a compound of formula (VI) and (VII).

15

When Y is sulphonyl an exemplary method of preparing the compounds of the invention is as follows. A compound of formula (II) in which Y = S is oxidised by treatment with Oxone, m-chloroperbenzoic or other suitable oxidant. In the process the intermediate sulfoxide (Y = SO) may be isolated initially and further more vigorous conditions employed to give the sulphonyl derivatives.

20

When R¹¹ is acyl sulphonamide (-CONHSO₂R^x) in a compound of formula (II) an exemplary method of preparing these compounds is as follows. A compound of formula (II) in which R¹¹ is -CO₂H is treated with a sulphonamide of formula R^xSO₂NH₂ in the presence of 4-dimethylaminopyridine and a carbodiimide.

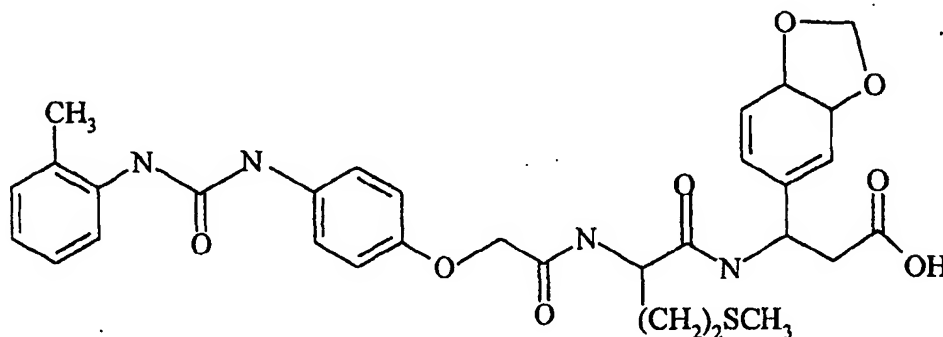
Compounds of the invention may contain more than two units which are to be joined together by the formation of amide links. Where such units are present, the person skilled in the art will be aware of the preferred order of joining such units together.

The invention is further illustrated by the following biological test methods, data and
5 non-limiting Examples.

Table 1 refers to examples 13 to 76. It gives the structure of the final materials and their analysis. It also refers to the method by which they were prepared by reference to a code.

10 Examples

Example 1 - Preparation of 4-(N'-(2-methylphenyl)urea)-phenoxyacetyl (methionine-3-amino-3,4-(methylenedioxy)phenylpropionic acid) amide



A suspension of 4-(N'-(2-methylphenyl)urea)phenoxyacetyl (methyl methionine-3-amino-3-
15 (3,4-methylenedioxyphenyl)propionate) amide (1.3g, 2mmol) in a mixture of methanol (250mL) and THF (100ml) was treated with 1N LiOH (12.3ml, 12mmol). The reaction was stirred at room temperature for two hours. Water (75ml) and DMF (10ml) were added and the reaction was stirred for a further two hours. The reaction mixture was then concentrated to 1/4 volume and the solution acidified to pH 2 with 1M citric acid giving a white solid. The
20 solid was filtered, washed with water and then ether to give the acid (615mg, 48%) as a white solid.

¹H NMR (DMSO d₆, 300 MHz, ppm) 8.80 (s, 1H), 8.46 (d, 1H), 8.00 (d, 1H), 7.80 (d, 2H), 7.36 (d, 2H), 7.08-7.18 (m, 2H), 6.72-6.96 (m, 6H), 5.98 (s, 2H), 5.10 (q, 1H), 4.48 (s, 2H), 4.40 (q, 1H), 2.56-2.74 (m, 2H), 2.18-2.28 (m, 5H), 1.70-1.90 (m, 2H); ESPMS (M+H) 623;
25 HPLC-Dynamax 60A column C18 acetonitrile/water/0.1%TFA 10%-70% over 20 min Rt 17.35min.

a) Preparation of methyl N-(t-butoxycarbonyl)methionine-3-amino-3-(3,4-methylenedioxyphenyl) propionate

This was prepared according to the method described below (example 3a) for the preparation of methyl N-(t-butoxycarbonyl)leucine-3-amino-5-hexenoate except methyl 3-amino-3-(3,4-methylenedioxyphenyl)propionate (prepared according to the method described in
5 WO96/22966 (Biogen) at pages 52 to 55 and incorporated herein by reference) was used in place of methyl 3-amino-5-hexenoate hydrochloride and N-(t-butoxycarbonyl)methionine was used in place of N-(t-butoxycarbonyl)leucine.

Methyl N-(t-butoxycarbonyl)methionine-3-amino-3-(3,4-methylenedioxyphenyl) propionate.

10 ¹H NMR (DMSO-d₆, 300 MHz, ppm): 1.3(9H,m), 1.6-1.8(2H,m), 2.0 (3H,s), 2.3-2.4(2H,t), 2.7-2.8(2H,m), 3.5(3H,s), 3.9-4.0(1H,m), 5.1(1H,m), 5.9(2H,s), 6.7-6.9(4H,m), 8.2(1H,d): m/Z 455 (M+H) .

b) Preparation of methyl methionine-3-amino-3-(3,4-methylene dioxyphenyl) propionate

15 This was prepared according to the method described below (example 3b) for the preparation of methyl leucine-3-amino-5-hexenoate except methyl N-(t-butoxycarbonyl)methionine-3-amino-3-(3,4-methylenedioxyphenyl)propionate was used in place of methyl N-(t-butoxycarbonyl)leucine-3-amino-5-hexenoate.

Methyl methionine-3-amino-3-(3,4-methylene dioxyphenyl)propionate ¹H NMR (DMSO-d₆,
20 300 MHz, ppm) : 1.8-1.9(2H,m), 2.0 (3H,s), 2.2-2.4(2H,m), 2.7-2.9(2H,m), 3.5(3H,s), 3.7(1H,t), 5.1(1H,b), 6.0(2H,s), 6.7-6.9(3H,m), 7.1-7.4(2H,b), 8.8(1H,d): m/Z 355 (M+H) .

c) Preparation of t-butyl 4-nitrophenoxyacetate

A stirred solution of 4-nitrophenol (23g) in methanol (200 ml) was treated at ambient temperature with a solution of sodium methoxide (9.3g) in methanol (50ml). The solution was
25 evaporated to dryness under reduced pressure and the residue was suspended in toluene (100ml). The toluene suspension was evaporated to dryness under reduced pressure and the residue washed by decantation with isohexane. The resulting solid was dissolved in dimethylformamide (250ml) and the resulting stirred suspension was treated at ambient temperature over 10 minutes with undiluted t-butyl bromoacetate(35g). The mixture was
30 heated to 60°C for 2 hours and then diluted with ice and water (400ml). The mixture was extracted with ethyl acetate (3 x 150ml) and the combined extracts washed with 2N potassium

hydroxide (2 x 100ml) at 0°C, water (100ml) and saturated brine. The extract was dried (MgSO₄) and evaporated. The residue was triturated with isohexane and the crystals filtered off and washed with isohexane.

t-butyl 4-nitrophenoxyacetate 36.3g (86%). mp 83-84°C. ¹H NMR (DMSO-d₆, 300 MHz, ppm) : 1.45(9H,s), 4.88(2H,s), 7.10 (2H, d), 8.17(2H,d): m/Z 254 (M+H).

d) Preparation of t-butyl 4-(N'-(2-methylphenyl)urea)phenoxyacetate

At ambient temperature a rapidly stirred solution of t-butyl 4-nitrophenoxyacetate (10g) in ethyl acetate (200ml) containing 5% palladium on carbon (1g) was exposed to an atmosphere of hydrogen. When uptake of hydrogen had ceased the solution was filtered and the filter cake washed with ethyl acetate. The combined filtrates were cooled to 5° C and treated with stirring with undiluted 2-methylphenylisocyanate (7.9g). The solution was heated to 60°C for 2 hours. The solution was then chilled to 0°C and the precipitate filtered and washed with cold ethyl acetate to give t-butyl 4-(N'-(2-methylphenyl)urea)phenoxyacetate 8.1g (57%) mp 177-78°C. ¹H NMR (DMSO-d₆, 300 MHz, ppm) : 1.43 (9H,s), 2.21(3H,s), 4.58 (2H,s), 6.83 (2H,d), 6.91(2H,t), 7.15 (2H, q), 7.37(2H, d), 7.8(1H,s), 8.8(1H,s): m/Z 357(M+H).

e) Preparation of 4-(N'-(2-methylphenyl)urea)phenoxyacetic acid

A stirred solution of t-butyl 4-(N'-(2-methylphenyl)urea)phenoxyacetate (5g) in methylene chloride (50 ml) at 0°C was treated with 95% (v/v) trifluoroacetic acid (50ml). Stirring was continued for two hours during which time the solution reached ambient temperature. The volatile solvents were removed by distillation at reduced pressure and the residue was diluted with water (200 ml). The precipitate was collected by filtration and washed with water. The crude material was recrystallised from isopropanol to give 4-(N'-(2-methylphenyl)urea)phenoxyacetic acid. 3.1g. (73%) mp 216-218°C. ¹H NMR (DMSO-d₆, 300 MHz, ppm) : 1H NMR (DMSO-d₆, 300 MHz, ppm) : 2.21 (3H, s), 4.54(2H, s), 6.83 (2H, d), 6.90 (2H,t), 7.15(2H,q), 7.8 (1H, s), 8.80(1H, s): m/Z 301 (M+H).

f) Preparation of 4-(N'-(2-methylphenyl)urea)phenoxyacetyl-(methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide

A solution of the 4-(N'-(2-methylphenyl)urea)-phenoxyacetic acid (710mg, 2mmol) in DMF (6mL) was treated with the methyl methionine-3-amino-3-(3,4-methylene dioxyphenyl)propionate (600mg, 2mmol), (O-(7-azabenzotriazol-1-yl)-1,1,3,3-tetramethyluronium hexafluorophosphate) (760mg, 2mmol) and diisopropylethylamine (0.7ml, 4mmol). The

mixture was stirred at room temperature overnight. The mixture was partitioned between EtOAc and water. The EtOAc layer was separated, washed with 1M citric acid, saturated NaHCO₃ solution and concentrated in vacuo to a white solid. The solid was washed with water and ether to give the coupled product (1.3g, 100%) as a white solid.

- 5 NMR (DMSO d₆, 300 MHz, ppm) 8.88 (s, 1H), 8.48 (d, 1H), 8.02 (d, 1H), 7.84 (s, 1H), 7.80 (d, 2H), 7.38 (d, 2H), 7.06-7.18 (m, 2H), 6.84-6.94 (m, 4H), 6.80 (d, 1H), 6.74 (d, 1H), 5.98 (s, 2H), 5.10 (q, 1H), 4.48 (s, 2H), 4.38 (q, 1H), 3.52 (s, 3H), 2.70-2.78 (m, 2H), 2.20-2.30 (m, 5H), 1.92 (s, 3H), 1.70-1.88 (m, 2H); ESPMS (M+H) 637; HPLC-Dynamax 60A C18 acetonitrile/water/0.1%TFA 10%-70% over 20 min Rt 19.04 min.

10

Example 2 - Preparation of 4-(N'-(2-methylphenyl)urea)phenoxyacetyl (leucine-3-amino-(3,4-methylenedioxy)phenylpropionic acid)amide

This was prepared according to example 1 except 4-(N'-(2-methylphenyl)urea)phenoxyacetyl(methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate)amide
 15 was used in place of 4-(N'-(2-methylphenyl)urea)-phenoxyacetyl (methyl methionine-3-amino-3-(3,4-(methylenedioxy)phenylpropionate) amide.

- 1H NMR (DMSO-d₆, 300 MHz, ppm) : 0.9(6H, m), 1.2(3H,m), 2.1(3H,s), 2.5(2H,m), 4.3 (1H, m), 4.4(2H,S), 5.0(1H, m), 5.9(2H,s), 6.6(6H,m), 7.0-7.1(2H,dd), 7.3-7.4(2H,d), 7.9(1H,d), 8.0(1H,d), 8.2(1h,s), 8.9(1H,d), 9.1(1H,s): m/Z 603 (M-H) . HPLC Dynamax 60A
 20 C18 column ; acetonitrile/water/ 0.1%TFA 10-70% over 20min Rt 17.5 min

a) Preparation of methyl N-(t-butoxycarbonyl)leucine-3-amino-3-(3,4-methylenedioxyphenyl) propionate.

- This was prepared according to the method described below (example 3a) for the preparation of methyl N-(t-butoxycarbonyl)leucine-3-amino-5-hexenoate except methyl 3-amino-3-(3,4-methylenedioxyphenyl)propionate (see example 1) was used in place of methyl 3-amino-5-hexenoate hydrochloride.
 25

1H NMR (DMSO-d₆, 300 MHz, ppm) : 0.9(6H, m), 1.3-1.5(3H,m), 2.7(2H,m), 3.5(3H,s), 4.8-4.9(1H,m), 5.1-5.2(1H, m), 5.9(2H,s), 6.7-6.9(4H,m), 8.2(1h,d), : m/Z 437 (M+H) .

b) Preparation of methyl leucine-3-amino-3-(3,4-methylene dioxyphenyl)propionate

- 30 This was prepared according to the method described below (example 3b) for the preparation of methyl leucine-3-amino-5-hexenoate except methyl N-(t-butoxycarbonyl) leucine-3-amino-

3-(3,4-methylenedioxyphenyl) propionate was used in place of methyl N-(t-butoxycarbonyl)leucine-3-amino-5-hexenoate.

¹H NMR (DMSO-d₆, 300 MHz, ppm) : 0.8(6H, m), 1.3-1.5(2H,m), 1.5-1.6(1H,m), 2.7(2H,m), 3.3-3.4(1H,m), 3.5(3H,s), 4.9-5.3(2H,b), 5.1-5.2(1H, m), 6.0(2H,s), 6.7-6.9(3H,m), 8.4-8.5(1H,d), : m/Z 337 (M+H).

c) Preparation of 4-(N'-(2-methylphenyl)urea)phenoxyacetyl-(methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate)amide

This was prepared according to example 1f except methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate was used in place of methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl)propionate.

¹H NMR (DMSO-d₆, 300 MHz, ppm) : 0.9(6H, m), 1.3-1.4(3H,m), 2.2(3H,s), 2.7(2H,m), 3.5(3H,s), 4.3 (1H, m), 4.4(2H,S), 5.0(1H, m), 5.9(2H,s), 6.7-6.9(6H,m), 7.0-7.1(2H,q), 7.3-7.4(2H,d), 7.7-7.8(2H,m), 8.0(1H,d), 8.4-8.5(1h,d), 8.9(1H,s): m/Z 619 (M+H) . HPLC Dynamax 60A C18 column ; acetonitrile/water/ 0.1%TFA 10-70% over 20min Rt 19.0 min.

Example 3 - Preparation of 4-(N'-(2-methylphenyl)urea)phenoxyacetyl (leucine-3-amino-5-hexenoicacid)amide

This was prepared according to example 1 except 4-(N'-(2-methylphenyl)urea)phenoxyacetyl(methyl leucine-3-amino-5-hexenoate)amide was used in place of 4-(N'-(2-methylphenyl)urea)-phenoxyacetyl (methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide.

¹H NMR (DMSO-d₆, 300 MHz, ppm) : 0.9(6H, m), 1.3-1.5(3H,m), 2.0-2.2(2h,m), 2.2(3H,s), 2.3(2H,d), 4.0(1H,m), 4.3 (1H, m), 4.4(2H,S), 4.9-5.0(2H, dd), 5.6-5.7(1H,m), 6.8-6.9(3H,m), 7.1-7.2(2H,m), 7.3-7.4(2H,d), 7.8(2H,d), 7.9-8.0(2H,m), 8.8(1H,s), 12.2(1H,b): m/Z 523 (M-H) . HPLC Dynamax 60A C18 column ; acetonitrile/water/ 0.1%TFA 10-70% over 20min Rt 16.8 min

a) Preparation of methyl N -(t-butoxycarbonyl)leucine-3-amino-5-hexenoate

HOBT (255mg) was added to a solution of N -(t-butoxycarbonyl)leucine (297mg) in DMF (5ml), followed by 1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (273mg) and the solution stirred for 15 min. Methyl 3-amino-5-hexenoate hydrochloride (185mg) was dissolved in DMF (5ml) and triethylamine (140μl) and the resultant solution added to the

solution of the N-(t-butoxycarbonyl)leucine activated ester followed by diisopropylethylamine (100µl). The mixture was stirred overnight at ambient temperature. The mixture was added to ethyl acetate(30ml), washed with water (2x5ml), 5% citric acid (5ml), water (5ml), saturated sodium bicarbonate solution (5ml), water (5ml), saturated brine (5ml), dried (MgSO₄) and evaporated to give methyl N-(t-butoxycarbonyl)leucine-3-amino-5-hexenoate (335mg); NMR (CDCl₃) : 0.9 (6H, d), 1.4(10H, m), 1.6-1.8 (2H, m), 2.2-2.3 (2H,m), 2.5(2H,d), 3.6 (3H, s), 4.0-4.1(1H, m), 4.2-4.3 (1H,m), 4.8-4.9(1H,b), 5.0-5.1 (2H,d), 5.6-5.8 (1H,m), 6.5-6.6(1H,m): m/Z 357 (M+H)

b) Preparation of methyl leucine-3-amino-5-hexenoate

Methyl N -(t-butoxycarbonyl)leucine-3-amino-5-hexenoate (10g) was treated with 90% TFA in water(100ml). The mixture was stirred for 30 min and the TFA and water were then removed by evaporation. The residue was purified by preparative HPLC on a C18 silica column eluting with acetonitrile/water/0.1% TFA to give a gummy solid on evaporation of appropriate fractions. This was dissolved in ethyl acetate (50ml) and washed twice with saturated sodium bicarbonate solution(10ml), once with saturated brine(10ml), dried (MgSO₄) and evaporated to give 1.6g of a single diastereoisomer of methyl leucine-3-amino-5-hexenoate as a pale blue oil. HPLC Dynamax 60A C18 column ; acetonitrile/water/ 0.1%TFA 10-70% over 20min Rt 10.7 min ; ¹H NMR (DMSO-d₆, 300 MHz, ppm) : 0.9(6H, m) , 1.4-1.5 (2H, m), 1.5-1.7 (1H, m), 2.1-2.3(2H, m), 2.3-2.5 (2H, m) , 3.5 (3H, s), 3.6-3.7(1H, m) , 4.1-4.2(1H, m) , 4.4-4.6 (2H, b) , 5.0-5.1 (2H, dd) , 5.6-5.8 (1H, m) , 8.4 (1H, d): m/Z 257 (M+H).

c) Preparation of 4-(N'-(2-methylphenyl)urea)phenoxyacetyl(methyl leucine-3-amino-5-hexenoate)amide

This was prepared according to example 1f except methyl leucine-3-amino-5-hexenoate was used in place of methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl)propionate.

4-(N'-(2-methylphenyl)urea) phenoxyacetyl-(methyl leucine-3-amino-5-hexenoate)amide. m/Z 539 (M+H) . HPLC Dynamax 60A C18 column ; acetonitrile/water/ 0.1%TFA 10-70% over 20min Rt 17.7 min (92% pure) used without rigorous drying or further characterisation.

Example 4 - Preparation of 4-(N'-(2-methylphenyl)urea)-2-trifluoromethylphenoxyacetyl (leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionic acid) amide

This was prepared according to example 1 except 4-(N'-(2-methylphenyl)urea)-2-trifluoromethylphenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)

5 propionate) amide was used in place of 4-(N'-(2-methylphenyl)urea)-phenoxyacetyl (methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide.

¹H NMR (DMSO d₆, 300 MHz, ppm) 9.35 (d, 1H), 8.50 (d, 2H), 8.30 (d, 1H), 7.75 (d, 1H), 7.60 (d, 1H), 7.05-7.30 (m, 4H), 6.90-7.00 (m, 1H), 6.85 (s, 1H), 6.70-6.80 (m, 2H), 5.95 (s, 2H), 4.88-5.00 (m, 1H), 4.65 (s, 2H), 4.24-4.40 (m, 1H), 2.35-2.45 (m, 2H), 2.25 (s, 3H),

10 1.40-1.60 (m, 3H), 0.70-0.90 (m, 6H); ESPMS (M+H) 673; HPLC-Vydac 201HS54 column acetonitrile/water/0.1%TFA 10%-90% over 20 min Rt 15.94 min.

a) Preparation of t-butyl 4-(N'-(2-methylphenyl)urea)-2-trifluoromethyl phenoxyacetate

t-butyl 4-(N'-(2-methylphenyl)urea)-2-trifluoromethylphenoxyacetate was prepared in

15 analogous manner to t-butyl 4-(N'-(2-methylphenyl)urea)phenoxyacetate (see examples 1c and 1d)

¹H NMR (DMSO d₆, 300 MHz, ppm) 8.28 (d, 2H), 7.75 (d, 1H), 7.60 (d, 1H), 7.04-7.22 (m, 4H), 6.92 (t, 1H), 4.72 (s, 2H), 2.20 (s, 3H), 1.40 (s, 9H); ESPMS (M+H) 425.

b) Preparation of 4-(N'-(2-methylphenyl)urea)-2-trifluoromethyl phenoxyacetic acid

This was prepared in an analogous manner to 4-(N'-(2-methylphenyl)urea) phenoxyacetic acid (see example 1e).

¹H NMR (DMSO d₆, 300 MHz, ppm) 8.30 (d, 2H), 7.75 (d, 1H), 7.60 (d, 1H), 7.04-7.22 (m, 4H), 6.90 (t, 1H), 4.75 (s, 2H), 2.22 (s, 3H); ESPMS (M-H) 367.

25 c) Preparation of 4-(N'-(2-methylphenyl)urea)-2-trifluoromethyl phenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl) propionate) amide

This was prepared according to example 1f except 4-(N'-(2-methylphenyl)urea)-2-trifluoromethylphenoxyacetic acid was used in place of 4-(N'-(2-methylphenyl)urea)-phenoxyacetic acid and methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)

30 propionate (examples 2a and 2b) was used in place of methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl)propionate.

1H NMR (DMSO d6, 300 MHz, ppm) 8.52 (s, 1H), 8.45 (s, 1H), 8.20 (d, 1H), 7.75 (d, 1H), 7.58 (d, 1H), 7.05-7.22 (m, 5H), 6.86-6.96 (m, 2H), 6.80 (d, 1H), 6.75 (d, 2H), 5.98 (s, 2H), 5.10 (q, 1H), 4.62 (s, 2H), 4.30-4.40 (m, 1H), 3.52 (s, 3H), 2.68-2.78 (m, 2H), 2.20 (s, 3H), 1.30-1.50 (m, 3H), 0.72-0.84 (m, 6H); ESPMS (M+H) 687; HPLC-Dynamax 60A column
5 C18 acetonitrile/water/0.1%TFA 10%-70% over 20 min Rt 20.05min

Example 5 - Preparation of 4-(N'-(2-chlorophenyl)urea)-phenoxyacetyl (leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionic acid) amide

This was prepared according to example 1 except 4-(N'-(2-chlorophenyl)urea)-phenoxyacetyl
10 (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide was used in place of 4-(N'-(2-methylphenyl)urea)-phenoxyacetyl (methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide.

1H NMR (DMSO d6, 300 MHz, ppm) 9.30 (s, 1H), 8.60 (d, 1H), 8.25 (s, 1H), 8.15 (d, 1H), 7.95 (d, 1H), 7.42 (d, 1H), 7.35 (d, 2H), 7.25 (t, 1H), 7.00 (t, 1H), 6.75-6.92 (m, 4H), 6.70 (d,
15 1H), 5.95 (s, 2H), 5.05 (q, 1H), 4.50 (s, 2H), 4.30-4.40 (m, 1H), 2.50-2.65 (m, 2H), 1.30-1.50 (m, 3H), 0.70-0.85 (m, 6H); ESPMS (M+H) 625; HPLC-Vydac 201HS54 column acetonitrile/water/0.1%TFA 10%-90% over 20 min Rt 15.07 min.

b) Preparation of t-butyl 4-(N'-(2-chlorophenyl)urea)phenoxyacetate

It was prepared in analogous manner to t-butyl 4-(N'-(2-methylphenyl)urea)phenoxyacetate
20 (see example 1d) using t-butyl 4-nitro-2-chlorophenoxyacetate which was prepared in an analogous manner to t-butyl 4-nitrophenoxyacetate (see example 1c)

t-Butyl 4-nitro-2-chlorophenoxyacetate 1H NMR (CDCl₃, 300 MHz, ppm) 8.32 (d, 1H), 8.15 (d, 1H), 6.85 (d, 1H), 4.72 (s, 2H), 1.45 (s, 9H); ESPMS (M+H) 288.

t-Butyl 4-(N'-(2-chlorophenyl)urea)phenoxyacetate: 1H NMR (DMSO d6, 300 MHz, ppm)
25 9.24 (s, 1H), 8.30-8.40 (m, 2H), 7.60 (d, 1H), 7.55 (d, 2H), 7.45 (t, 1H), 7.20 (t, 1H), 7.05 (d, 2H), 4.75 (s, 2H), 1.60 (s, 9H); ESPMS (M+H) 377.

c) Preparation of 4-(N'-(2-chlorophenyl)urea)-phenoxyacetic acid

It was prepared in an analogous manner to 4-(N'-(2-methylphenyl)urea)phenoxyacetic acid (see example 1e).

30 1H NMR (DMSO d6, 300 MHz, ppm) 9.20 (s, 1H), 8.20 (s, 1H), 8.15 (d, 1H), 7.40 (d, 1H), 7.35 (d, 2H), 7.25 (t, 1H), 7.00 (t, 1H), 6.82 (d, 2H), 4.60 (s, 2H); ESPMS (M-H) 319

d) Preparation of 4-(N'-(2-chlorophenyl)urea)-phenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide

This was prepared according to example 1f except 4-(N'-(2-chlorophenyl)urea)-phenoxyacetic acid was used in place of 4-(N'-(2-methylphenyl)urea)-phenoxyacetic acid and methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate (see examples 2a and 2b) was used in place of methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl)propionate. ¹H NMR (DMSO d₆, 300 MHz, ppm) 9.20 (s, 1H), 8.45 (d, 1H), 8.20 (s, 1H), 8.15 (d, 1H), 7.95 (d, 1H), 7.42 (d, 1H), 7.35 (d, 2H), 7.25 (t, 1H), 7.00 (t, 1H), 6.85-6.95 (m, 3H), 6.80 (d, 1H), 6.75 (d, 1H), 5.98 (s, 2H), 5.10 (q, 1H), 4.45 (s, 2H), 4.30-4.40 (m, 1H), 3.50 (s, 3H), 2.70-2.76 (m, 2H), 1.30-1.50 (m, 3H), 0.70-0.85 (m, 6H); ESPMS (M+H) 639; HPLC-Dynamax 60A column C18 acetonitrile/water/0.1%TFA 20%-80% over 20 min Rt 16.71 min.

Example 6 -Preparation of 4-(N'-(2-bromophenyl)urea)-phenoxyacetyl (leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionic acid) amide

This was prepared according to example 1 except 4-(N'-(2-bromophenyl)urea)-phenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide was used in place of 4-(N'-(2-methylphenyl)urea)-phenoxyacetyl (methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide. ¹H NMR (DMSO d₆, 300 MHz, ppm) 9.38 (s, 1H), 8.62 (d, 1H), 8.10 (s, 1H), 8.05 (d, 1H), 7.95 (d, 1H), 7.60 (d, 1H), 7.25-7.40 (m, 3H), 6.70-7.00 (m, 6H), 5.95 (s, 2H), 5.05 (q, 1H), 4.45 (s, 2H), 4.30-4.40 (m, 1H), 2.50-2.65 (m, 2H), 1.30-1.50 (m, 3H), 0.70-0.85 (m, 6H); ESPMS (M+H) 671; HPLC-Vydac 201HS54 column acetonitrile/water/0.1%TFA 10%-90% over 20 min Rt 14.85 min.

a) Preparation of t-butyl 4-(N'-(2-bromophenyl)urea)-phenoxyacetate

It was prepared in an analogous manner to t-butyl 4-(N'-(2-methylphenyl)urea)phenoxyacetate (see examples 1c and 1d).

¹H NMR (DMSO d₆, 300 MHz, ppm) 9.15 (s, 1H), 7.88-7.95 (m, 2H), 7.45 (d, 1H), 7.15-7.25 (m, 3H), 6.78-6.88 (m, 1H), 6.68-6.75 (m, 2H), 4.45 (s, 2H), 1.30 (s, 9H); ESPMS (M+H) 423

b) Preparation of 4-(N'-(2-bromophenyl)urea)-phenoxyacetic acid

It was prepared in an analogous manner to 4-(N'-(2-methylphenyl)urea)phenoxyacetic acid in (example 1e).

1H NMR (DMSO d6, 300 MHz, ppm) 9.25 (s, 1H), 8.00-8.10 (m, 2H), 7.58 (d, 1H), 7.25-7.38 (m, 3H), 6.90-6.98 (m, 1H), 6.80-6.88 (m, 2H), 4.60 (s, 2H); ESPMS (M+H) 365

c) Preparation of 4-(N'-(2-bromophenyl)urea)-phenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide

This was prepared according to example 1f except 4-(N'-(2-bromophenyl)urea)-phenoxyacetic acid was used in place of 4-(N'-(2-methylphenyl)urea)-phenoxyacetic acid and methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate (see examples 2a and 2b) was used in place of methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl)propionate. 1H NMR (DMSO d6, 300 MHz, ppm) 9.28 (s, 1H), 8.45 (d, 1H), 8.00-8.10 (m, 2H), 7.95 (d, 1H), 7.58 (d, 1H), 7.25-7.40 (m, 3H), 6.85-6.95 (m, 4H), 6.8 (d, 1H), 6.72 (d, 1H), 5.98 (s, 2H), 5.10 (q, 1H), 4.44 (s, 2H), 4.35 (q, 1H), 3.50 (s, 3H), 2.70-2.78 (m, 2H), 1.30-1.50 (m, 3H), 0.75-0.85 (m, 6H); ESPMS (M+H) 683; HPLC-Dynamax 60A column C18 acetonitrile/water/0.1%TFA 20%-80% over 20 min Rt 16.87 min.

Example 7 - Preparation of 4-(N'-(2-methylphenyl)urea)-3-chlorophenoxyacetyl (leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionic acid) amide

This was prepared according to example 1 except 4-(N'-(2-methylphenyl)urea)-3-chlorophenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)-propionate) amide was used in place of 4-(N'-(2-methylphenyl)urea)-phenoxyacetyl (methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide.

1H NMR (DMSO d6, 300 MHz, ppm) 9.80 (s, 1H), 8.98 (d, 1H), 8.60 (s, 1H), 7.98 (d, 1H), 7.75 (s, 1H), 7.65 (d, 1H), 7.20 (d, 1H), 7.04-7.15 (m, 2H), 6.85-7.00 (m, 2H), 6.82 (s, 1H), 6.70-6.80 (m, 2H), 5.90 (s, 2H), 5.00 (q, 1H), 4.58 (s, 2H), 4.35 (q, 1H), 2.20 (s, 3H), 1.38-1.55 (m, 3H), 0.70-0.90 (m, 6H); ESPMS (M+H) 639; HPLC-Vydac 201HS54 column acetonitrile/water/0.1%TFA 10%-90% over 20 min Rt 14.97 min.

a) Preparation of t-butyl 4-(N'-(2-methylphenyl)urea)-3-chlorophenoxyacetate

It was prepared in analogous manner to t-butyl 4-(N'-(2-methylphenyl)urea)phenoxyacetate (see examples 1c and 1d).

¹H NMR (DMSO d₆, 300 MHz, ppm) 8.95 (s, 1H), 7.85 (s, 1H), 7.76 (d, 1H), 7.65 (d, 1H), 7.05-7.20 (m, 3H), 6.88-6.95 (m, 2H), 4.65 (s, 2H), 2.20 (s, 3H), 1.40 (s, 9H); ESPMS (M+H) 391.

b) Preparation of 4-(N'-(2-methylphenyl)urea)-3-chlorophenoxyacetic acid

- 5 It was prepared in an analogous manner to 4-(N'-(2-methylphenyl)urea)phenoxyacetic acid (see example 1e).

¹H NMR (DMSO d₆, 300 MHz, ppm) 8.95 (s, 1H), 7.85 (s, 1H), 7.78 (d, 1H), 7.68 (d, 1H), 7.08-7.20 (m, 3H), 6.88-7.00 (m, 2H), 4.70 (s, 2H), 2.20 (s, 3H); ESPMS (M+H) 335.

c) Preparation of 4-(N'-(2-methylphenyl)urea)-3-chlorophenoxyacetyl (methyl leucine-3-amino-3-(3,4-(methylenedioxyphenyl)propionic) amide

- 10 This was prepared according to example 1f except 4-(N'-(2-methylphenyl)urea)-3-chlorophenoxyacetic acid was used in place of 4-(N'-(2-methylphenyl)urea)-phenoxyacetic acid and methyl leucine-3-amino-3-(3,4 methylenedioxyphenyl)propionate (see examples 2a and 2b) was used in place of methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl)propionate.

- 15 ¹H NMR (DMSO d₆, 300 MHz, ppm) 9.05 (s, 1H), 8.55 (d, 1H), 7.98 (s, 1H), 7.85 (d, 1H), 7.75 (d, 1H), 7.70 (d, 1H), 7.05-7.20 (m, 3H), 6.90-7.00 (m, 2H), 6.85 (s, 1H), 6.80 (d, 1H), 6.75 (d, 1H), 5.95 (s, 2H), 5.10 (q, 1H), 4.60 (s, 2H), 4.35 (q, 1H), 3.50 (s, 3H), 2.68-2.76 (m, 2H), 2.20 (s, 3H), 1.35-1.45 (m, 3H), 0.75-0.85 (m, 6H); ESPMS (M+H) 653; HPLC-
20 Dynamax 60A column C18 acetonitrile/water/0.1%TFA 10%-70% over 20 min Rt 20.45min.

Example 8 -Preparation of 4-(N'-(2-methyl-4-chlorophenyl)urea)-phenoxyacetyl (leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionic acid) amide

- This was prepared according to example 1 except 4-(N'-(2-methyl-4-chlorophenyl)urea)-
25 phenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide was used in place of 4-(N'-(2-methylphenyl)urea)-phenoxyacetyl (methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide.

- ¹H NMR (DMSO d₆, 300 MHz, ppm) 10.15 (s, 1H), 9.50-9.60 (m, 1H), 9.10 (s, 1H), 8.25 (d, 1H), 7.90 (d, 2H), 7.60 (d, 1H), 7.30-7.40 (m, 2H), 6.95-7.05 (m, 3H), 6.90 (s, 2H), 6.10 (d, 2H), 5.08-5.18 (m, 1H), 4.65 (s, 2H), 4.42-4.52 (m, 1H), 2.55 (d, 2H), 2.40 (s, 3H), 1.60-1.70
30

-28 -

(m, 3H), 0.90-1.10 (m, 6H); ESPMS (M+H) 639; HPLC-Vydac 201HS54 column acetonitrile/water/0.1%TFA 10%-90% over 20 min Rt 15.14 min.

a) Preparation of t-butyl 4-(N'-(2-methyl-4-chlorophenyl)urea)-phenoxyacetate

It was prepared in analogous manner to t-butyl 4-(N'-(2-methylphenyl)urea)phenoxyacetate (see examples 1c and 1d).

¹H NMR (DMSO d₆, 300 MHz, ppm) 8.82 (s, 1H), 7.82-7.90 (m, 2H), 7.32 (d, 2H), 7.22 (s, 1H), 7.15 (d, 1H), 6.80 (d, 2H), 4.56 (s, 2H) 2.20 (s, 3H); ESPMS (M+H) 391.

b) Preparation of 4-(N'-(2-methyl-4-chlorophenyl)urea)-phenoxyacetic acid

It was prepared in an analogous manner to 4-(N'-(2-methylphenyl)urea)phenoxyacetic acid (see example 1e).

¹H NMR (DMSO d₆, 300 MHz, ppm) 8.84 (s, 1H), 7.82-7.90 (m, 2H), 7.32 (d, 2H), 7.22 (s, 1H), 7.15 (d, 1H), 6.82 (d, 2H), 4.60 (s, 2H) 2.20 (s, 3H); ESPMS (M-H) 335

c) Preparation of 4-(N'-(2-methyl-4-chlorophenyl)urea)-phenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide

This was prepared according to example 1f except 4-(N'-(2-methyl-4-chlorophenyl)urea)-phenoxyacetic acid was used in place of 4-(N'-(2-methylphenyl)urea)-phenoxyacetic acid and methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate (see examples 2a and 2b) was used in place of methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl)propionate. It gave 4-(N'-(2-methyl-4-chlorophenyl)urea)-phenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylene dioxyphenyl)propionate) amide.

¹H NMR (DMSO d₆, 300 MHz, ppm) 9.15 (s, 1H), 8.50 (d, 1H), 8.15 (s, 1H), 7.95 (d, 1H), 7.82 (d, 1H), 7.38 (d, 2H), 7.20 (s, 1H), 7.15 (d, 1H), 6.70-6.90 (m, 5H), 5.98 (s, 2H), 5.10 (q, 1H), 4.45 (s, 2H), 4.35 (q, 1H), 3.50 (s, 3H), 2.68-2.78 (m, 2H), 2.20 (s, 3H), 1.30-1.50 (m, 3H), 0.70-0.90 (m, 6H); ESPMS (M+H) 653; HPLC-Dynamax 60A column C18 acetonitrile/water/0.1%TFA 10%-70% over 20 min Rt 20.53 min.

Example 9 - Preparation of 4-(N'-(2-methylphenyl)urea)-2-methylphenoxyacetyl (leucine-3-amino-3-(3,4-(methylenedioxyphenyl)propionic

This was prepared according to example 1 except 4-(N'-(2-methylphenyl)urea)-2-methylphenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylene dioxyphenyl)propionate)

amide was used in place of 4-(N'-(2-methylphenyl)urea)-phenoxyacetyl (methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl) propionate) amide.

1H NMR (DMSO d6, 300 MHz, ppm) 8.90-9.00 (m, 1H), 8.20 (s, 1H), 8.08 (s, 1H), 7.85 (d, 1H), 7.60 (d, 1H), 7.30 (d, 1H), 6.90-7.04 (m, 2H), 6.50-6.80 (m, 6H), 5.78 (s, 2H), 4.72-4.88 (m, 1H), 4.35 (s, 2H), 4.20-4.42 (m, 1H), 2.00-2.15 (m, 6H), 1.25-1.42 (m, 3H), 0.60-0.80 (m, 6H); ESPMS (M+H) 619; HPLC-Vydac 201HS54 column acetonitrile/water/0.1%TFA 10%-90% over 20 min Rt 14.70 min.

a) Preparation of t-butyl 4-(N'-(2-methylphenyl)urea)-2-methyl phenoxyacetate.

It was prepared in analogous manner to t-butyl 4-(N'-(2-methylphenyl) urea)phenoxyacetate (see examples 1c and 1d).

1H NMR (DMSO d6, 300 MHz, ppm) 8.10 (s, 2H), 8.00 (s, 1H), 7.78 (d, 1H), 7.50 (d, 1H), 7.04-7.18 (m, 2H), 6.90 (t, 1H), 6.75 (s, 1H), 6.65 (d, 1H), 4.58 (s, 2H), 2.20 (d, 6H), 1.40 (s, 9H); ESPMS (M+H) 371.

b) Preparation of 4-(N'-(2-methylphenyl)urea)-2-methylphenoxyacetic acid

It was prepared in an analogous manner to 4-(N'-(2-methylphenyl)urea)phenoxyacetic acid in (see example 1e).

1H NMR (DMSO d6, 300 MHz, ppm) 8.10 (s, 2H), 8.00 (s, 1H), 7.75-7.82 (m, 1H), 7.44-7.52 (m, 1H), 7.04-7.20 (m, 2H), 6.84-6.95 (m, 1H), 6.75 (s, 1H), 6.62-6.70 (m, 1H), 4.60 (s, 2H), 2.20 (d, 6H); ESPMS (M-H) 313

c) Preparation of 4-(N'-(2-methylphenyl)urea)-2-methylphenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide

This was prepared according to example 1f except 4-(N'-(2-methylphenyl)urea)-2-methylphenoxyacetic acid was used in place of 4-(N'-(2-methylphenyl)urea)-phenoxyacetic acid and methyl leucine-3-amino-3-(3,4 methylenedioxyphenyl)propionate (see examples 2a and 2b) was used in place of methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl)propionate.

1H NMR (DMSO d6, 300 MHz, ppm) 8.50 (d, 1H), 8.18 (s, 1H), 8.05 (s, 1H), 7.95 (d, 1H), 7.78 (d, 1H), 7.50 (d, 1H), 7.05-7.18 (m, 2H), 6.82-6.95 (m, 2H), 6.70-6.92 (m, 4H), 5.98 (s, 2H), 5.10 (q, 1H), 4.50 (s, 2H), 4.30-4.40 (m, 1H), 3.50 (s, 3H), 2.70-2.78 (m, 2H), 2.20 (d, 6H), 1.30-1.50 (m, 3H), 0.72-0.88 (m, 6H); ESPMS (M+H) 633; HPLC-Dynamax 60A column C18 acetonitrile/water/0.1%TFA 10%-70% over 20 min Rt 18.99min.

Example 10 - Preparation of 4-(N'-(2,4-dichlorophenyl)urea)-phenoxyacetyl (leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionic acid) amide

This was prepared according to example 1 except 4-(N'-(2,4-dichlorophenyl)urea)-phenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide was used in place of 4-(N'-(2-methylphenyl)urea)-phenoxyacetyl (methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide.

¹H NMR (DMSO d₆, 300 MHz, ppm) 9.70 (s, 1H), 9.15 (d, 1H), 8.68 (s, 1H), 7.95-8.10 (m, 2H), 7.50 (d, 1H), 7.25-7.35 (m, 3H), 6.75-6.85 (m, 3H), 6.65-6.72 (m, 2H), 5.88 (s, 2H), 4.85-4.95 (m, 1H), 4.45 (s, 2H), 4.20-4.35 (m, 1H), 2.33-2.40 (m, 2H), 1.35-1.50 (m, 3H), 0.70-0.85 (m, 6H); ESPMS (M+H) 661; HPLC-Vydac 201HS54 column acetonitrile/water/0.1%TFA 10%-90% over 20 min Rt 15.96 min.

a) Preparation of t-butyl 4-(N'-(2,4-dichlorophenyl)urea)-phenoxyacetate

It was prepared in analogous manner to t-butyl 4-(N'-(2-methylphenyl)urea)phenoxyacetate (see examples 1c and 1d).

¹H NMR (DMSO d₆, 300 MHz, ppm) 9.20 (s, 1H), 8.25 (s, 1H), 8.15 (d, 1H), 7.50-7.60 (m, 1H), 7.22-7.38 (m, 3H), 6.80 (d, 2H), 4.56 (s, 2H), 1.38 (s, 9H); ESPMS (M+H) 411.

b) Preparation of 4-(N'-(2,4-dichlorophenyl)urea)-phenoxyacetic acid

It was prepared in an analogous manner to 4-(N'-(2-methylphenyl)urea)phenoxyacetic acid in example 1e.

¹H NMR (DMSO d₆, 300 MHz, ppm) 9.22 (s, 1H), 8.30 (s, 1H), 8.18 (d, 1H), 7.58 (s, 1H), 7.24-7.40 (m, 3H), 6.80-6.90 (m, 2H), 4.58 (s, 2H); ESPMS (M-H) 353

c) Preparation of 4-(N'-(2,4-dichlorophenyl)urea)-phenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide

This was prepared according to example 1f except 4-(N'-(2,4-dichlorophenyl)urea)-phenoxyacetic acid was used in place of 4-(N'-(2-methylphenyl)urea)-phenoxyacetic acid and methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate (see examples 2a and 2b) was used in place of methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl)propionate. It gave 4-(N'-(2,4-dichlorophenyl)urea)-phenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylene dioxyphenyl)propionate) amide.

¹H NMR (DMSO d₆, 300 MHz, ppm) 9.30 (s, 1H), 8.50 (d, 1H), 8.30 (s, 1H), 8.18 (d, 1H), 7.94 (d, 1H), 7.58 (s, 1H), 7.30 (d, 3H), 6.68-6.95 (m, 5H), 5.94 (s, 2H), 5.10 (q, 1H), 4.50 (s,

2H), 4.30-4.40 (m, 1H), 3.52 (s, 3H), 2.62-2.82 (m, 2H), 1.30-1.50 (m, 3H), 0.70-0.90 (m, 6H); ESPMS (M+H) 675; HPLC-Dynamax 60A column C18 acetonitrile/water/0.1%TFA 10%-70% over 20 min Rt 21.90 min

5 Example 11 - Preparation of 4-(N'-(2-methylphenyl)urea)-3-chlorophenoxyacetyl (methionine-3-amino-3-(3,4-methylenedioxyphenyl)propionic acid) amide.

This was prepared according to example 1 except 4-(N'-(2-methylphenyl)urea)-3-chlorophenoxyacetyl (methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl) propionate) amide was used in place of 4-(N'-(2-methylphenyl)urea)-phenoxyacetyl (methyl methionine-
10 3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide.

¹H NMR (DMSO d₆, 300 MHz, ppm) 8.95 (s, 1H), 8.50 (d, 1H), 7.98 (d, 1H), 7.85 (s, 1H), 7.75 (d, 1H), 7.68 (s, 1H), 7.05-7.20 (m, 3H), 6.98 (d, 1H), 6.90 (t, 1H), 6.82 (s, 1H), 6.80 (d, 1H), 6.75 (d, 1H), 5.95 (s, 2H), 5.05 (q, 1H), 4.60 (s, 2H), 4.40 (q, 1H), 2.60-2.75 (m, 2H), 2.15-2.30 (m, 5H), 1.95 (s, 3H), 1.70-1.90 (m, 2H); ESPMS (M+H) 657; HPLC-Dynamax
15 60A column C18 acetonitrile/water/0.1%TFA 10%-70% over 20 min Rt 17.43min.

a) Preparation of 4-(N'-(2-methylphenyl)urea)-3-chlorophenoxyacetyl (methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide.

This was prepared according to example 1f except 4-(N'-(2-methylphenyl)urea)-3-chlorophenoxyacetic acid (see examples 7a and 7b) was used in place of 4-(N'-(2-methylphenyl)urea)-phenoxyacetic acid.
20 ¹H NMR (DMSO d₆, 300 MHz, ppm) 8.98 (s, 1H), 8.52 (d, 1H), 8.00 (d, 1H), 7.85 (s, 1H), 7.75 (d, 1H), 7.68 (d, 1H), 7.05-7.20 (m, 3H), 6.98 (d, 1H), 6.92 (t, 1H), 6.85 (s, 1H), 6.80 (d, 1H), 6.75 (d, 1H), 5.96 (s, 2H), 5.10 (q, 1H), 4.60 (s, 2H), 4.40 (q, 1H), 3.52 (s, 3H), 2.70-2.78 (m, 2H), 2.25 (t, 2H), 2.20 (s, 3H), 1.94 (s, 3H), 1.70-1.90 (m, 2H); ESPMS (M+H) 671;
25 HPLC-Dynamax 60A column C18 acetonitrile/water/0.1%TFA 10%-70% over 20 min Rt 19.47min.

Example 12 - Preparation of 4-(N'-(2-methylphenyl)urea)phenthioacetyl (leucine-3-amino-(3,4-methylenedioxy)phenylpropionic acid)amide

30 A mixture of (4-(N'-(2-methylphenyl)urea)phenthioacetyl (leucine-3-amino-(3,4-methylenedioxy)phenylpropionate)amide (150mg), MeOH(5ml), THF(2ml) and 2N

NaOH(2ml) was stirred at 50°C for 2h then acidified with HOAc. The mixture was concentrated to ca. 3ml under vacuum then diluted with water and the insoluble solid collected and washed with water and EtOAc to give 4-(N'-(2-methylphenyl)urea)phenthioacetyl (leucine-3-amino-(3,4-methylenedioxy)phenylpropionic

5 acid)amide(110mg,74%),mp207-210°C ¹HNMR (d₆-DMSO, 300MHz, ppm): 9.05 (s,1H); 8.4 (d,1H); 8.05 (d,1H); 7.9 (s,1H); 7.8 (d,1H); 7.4 (d,2H); 7.3 (d,2H); 7.1 (m,2H); 6.95 (m,1H); 6.7-6.9 (m,3H); 5.95 (s,2H); 5.05(m,1H); 4.25(m,1H); 3.6(dd,2H); 2.6(m,2H); 2.2(s,3H); 1.2-1.4(m,3H); 0.75(m,6H). MS: (ES-) m/e 619.5(MH)-

a) Preparation of 4-N'-(2-methylphenyl)urea)phenylthioacetic acid

10 A suspension of 2-(4-aminophenylthio)acetic acid (3.07g) in acetonitrile(120ml) was stirred at reflux while adding 2-methylphenyl isocyanate(2.1ml) and the mixture was stirred at reflux for 1h. The resulting solution was cooled and the pale grey solid which crystallised was collected to give 4-N'-(2-methylphenyl)urea)phenylthioacetic acid(4.93g,93%),mp182-183°C.

b) Preparation of (4-(N'-(2-methylphenyl)urea)phenthioacetyl (leucine-3-amino-

15 **(3,4-methylenedioxy)phenylpropionate)amide**

A mixture of 4-N'-(2-methylphenyl)urea)phenylthioacetic acid(364mg), DMF(7ml), methyl-2-(1,3-benzodioxol-5-yl)-2-(leucinylamino)propionate (336mg), 1-hydroxybenotriazole(156mg), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride(220mg) and N-methylmorpholine(116mg) was stirred at room temperature for
20 4 days. The mixture was diluted with EtOAc and water and the precipitate collected and washed with water and EtOAc to give (4-(N'-(2-methylphenyl)urea)phenthioacetyl (leucine-3-amino-(3,4-methylenedioxy) phenylpropionate)amide(500mg,79%) as an off-white solid.

Examples 13 to 76 were prepared as described below and in Table 1.

25 **Example 14 - Preparation of 4-(N'-(2-methylphenyl)urea)phenylsulphonylacetyl (leucine-3-amino-(3,4-methylenedioxy)phenylpropionic acid)amide.**

This was prepared according to example 1 except that methyl-2-(1,3-benzodioxol-5-yl)-2-([4-(2-methylphenylureido)phenylsulphonyl]acetyl leucinylamino}propionate was used in place of 4-(N'-(2-methylphenyl)urea)phenoxyacetyl (methyl methionine-3-amino-3-(3,4-
30 methylenedioxyphenyl)propionate) amide.

a) Preparation of methyl-2-(1,3-benzodioxol-5-yl)-2-(2-{[4-(2-methylphenylureido)phenylsulphonyl]acetyl leucinyllamino}propionate.

A mixture of methyl-2-(1,3-benzodioxol-5-yl)-2-(2-{[4-(2-methylphenylureido)phenylthio]acetyl leucinyllamino}propionate(Example 12 b 0.35g), DMF(2ml),

- 5 methanol(8ml), Oxone ®(1g) and water(4ml) was stirred at room temperature for 24hr. The mixture was diluted with water and extracted with ethyl acetate and the organic phase was dried and evaporated to dryness. The residue was triturated with ether and the insoluble solid collected to give methyl-2-(1,3-benzodioxol-5-yl)-2-(2-{[4-(2-methylphenylureido)phenylsulphonyl]acetyl leucinyllamino}propionate(0.32g). [m/e 667 (M+H)⁺]

10

Example 16 - Preparation of 2-(4-(N'-(2-methylphenyl)urea)phenoxy)butyryl (leucine-3-amino-(3,4-methylenedioxy)phenylpropionic acid)amide

This was according to example 2 except that in 2c and 1f 2-(4-(N'-(2-methylphenyl)urea)-phenoxy)butyric acid was used in place of 4-(N'-(2-methylphenyl)urea)-phenoxyacetic acid.

15 **a) Preparation of ethyl 2-(4-(N'-(2-methylphenyl)urea)-phenoxy)butyrate.**

Potassium carbonate (5.5g, 0.04mole) was added to a stirred solution of 4-nitrophenol (5.56g, 0.04mole) in DMF (20ml). Ethyl 2-bromobutyrate (7.8g, 0.04mole) was then added and the mixture stirred for 48hrs. At ambient temperature. The mixture was poured into water (60ml) and extracted with diethyl ether (2 times 70ml). The organic phase was

- 20 separated, washed with brine, dried and evaporated to dryness to give an oil (9g).

10% Pd/C (0.2g) was added to this oil (2g. 0.008mole) in ethanol (20ml) and the mixture stirred under hydrogen for 2hr, filtered and evaporated to dryness. The residue in dichloromethane (20ml) was treated with 2-methylphenylisocyanate (1.05g, 0.008mole) and the mixture allowed to stand for 18hr. The solution was filtered and evaporated to dryness

- 25 and the residue recrystallised from ethanol to give product (1.3g).

¹H NMR (DMSO d₆, 300 MHz, ppm); 1.0 (t), 3H; 1.2 (t), 3H; 2.2 (s), 3H; 4.1 (q), 2H; 4.65 (t), 1H; 6.8 (d), 2H; 6.9 (t), 1H; 7.1 (m), 2H; 7.35 (d), 2H; 7.8 (m), 2H, 8.8 (s), 1H ESPMS (M+H) 357

b) Preparation of 2-(4-(N'-(2-methylphenyl)urea)-phenoxy)butyric acid

- 30 2M Aqueous sodium hydroxide solution (3ml) was added to ethyl 2-(4-(N'-(2-methylphenyl)urea)-phenoxy)butyrate (1.2g, 0.0034mole) in dimethyl sulphoxide (7ml) the

mix stirred for 1hr at ambient temperature. Water (10ml) added and the pH adjusted to ~2 with 2N hydrochloric acid and the product filtered, washed with water and dried to give product (1.0g).

¹H NMR (DMSO d₆, 300 MHz, ppm); 1.0 (t), 3H; 2.2 (s), 3H; 4.5 (t), 1H; 6.8 (d), 2H; 6.9 (t), 1H; 7.1 (m), 2H; 7.35 (d), 2H; 7.8 (m), 2H, 8.8 (s), 1H
5 ¹H ESPMS (M-H) 327.

Example 23 - Preparation of 4-(2-methylphenylureido)-phenylacetyl-amino-(2-[methylsulphonylethyl]glyciny)l-aspartic acid - α -(2,5-dimethylpentyl)ester

10 A mixture of 4-(2-methylphenylureido)-phenylacetyl-amino- S-(2-[methylsulphonylethyl]glyciny)l-aspartic acid - α -(2,5-dimethylpentyl)- β -benzyl diester(65mg), DMF(5ml) and 10% Pd on carbon catalyst (20mg) was stirred under hydrogen at room temperature and atmospheric pressure for 4 hr. The mixture was filtered, the filtrate evaporated to dryness and the residue triturated with ethyl acetate to give 2-(2-phenylamino-benzoxazol-6-yl)-
15 acetyl-amino-(2-[methylsulphonylethyl]glyciny)l-aspartic acid - α -(2,5-dimethylpentyl)ester(52mg, 91%) as an off white solid.

a) Preparation of BOC-aspartic acid- α -(2,5-dimethylpentyl)- β -benzyl diester.

A mixture of BOC-aspartic acid- β -benzyl ester(3.23g), dichloromethane(20ml), 2,4-dimethylpentanol (1.51g) and dicyclohexylcarbodiimide(2.06g) was stirred and treated with 4-
20 dimethylaminopyridine(20mg). The mixture was stirred for 1 hr, filtered and the filtrate was evaporated to dryness. The residue was purified by flash chromatography on silica using an increasingly polar mixture of dichloromethane and ethyl acetate and the appropriate fractions combined and evaporated to dryness to give product as a gum (3.55g). [m/e422 (MH)⁺]

b) Preparation of aspartic acid- α -(2,5-dimethylpentyl)- β -benzyl diester

25 A solution of BOC-aspartic acid- α -(2,5-dimethylpentyl)- β -benzyl diester(3.4g) in dichloromethane(10ml) was treated with trifluoroacetic acid (10ml) and the mixture was stirred at room temperature for 2 hours then evaporated to dryness. The residue was stirred with a mixture of water(10ml) and ethyl acetate(30ml) and basified with potassium hydrogen carbonate. The organic phase was separated, washed with brine, dried and evaporated to
30 dryness to give aspartic acid- α -(2,5-dimethylpentyl)- β -benzyl diester as a gum (2.7g). [m/e322 (MH)⁺]

c) Preparation of BOC-methioninyl-aspartic acid - α -(2,5-dimethylpentyl)- β -benzyl diester

A mixture of aspartic acid- α -(2,5-dimethylpentyl)- β -benzyl diester (0.64g), BOC-methionine (0.75g), hydroxybenzotriazole (0.41g), N-methylmorpholine(1ml), dichloromethane (10ml) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride(0.57g) was stirred for 18hr. The mixture was diluted to 30ml with dichloromethane and the solution was washed successively with aqueous sodium hydrogen carbonate solution (2 times) and brine and then dried and evaporated to dryness to give BOC-methioninyl-aspartic acid - α -(2,5-dimethylpentyl)- β -benzyl diester as a gum(1.15g) which was used without further purification.

d) Preparation of methioninyl-aspartic acid - α -(2,5-dimethylpentyl)- β -benzyl diester

A mixture of BOC-methioninyl-aspartic acid - α -(2,5-dimethylpentyl)- β -benzyl diester(1g), dichloromethane(5ml), triethylsilane(0.5ml) and trifluoroacetic acid(5ml) was stirred at room temperature for 1hr then evaporated to dryness. The residue was partitioned between aqueous potassium carbonate solution and ethyl acetate and the organic phase was separated, dried and evaporated to dryness. The residue was purified by flash chromatography eluting with a 1% solution of triethylamine in ethyl acetate to give methioninyl-aspartic acid - α -(2,5-dimethylpentyl)- β -benzyl diester as a gum(0.32g) [m/e 453 (MH)⁺]

e) Preparation of 4-(2-methylphenylureido)-phenylacetyl-amino- methioninyl-aspartic acid - α -(2,5-dimethylpentyl)- β -benzyl diester.

A mixture of methioninyl-aspartic acid- α -(2,5-dimethylpentyl)- β -benzyl diester(0.3g), 4-(2-methyl- phenylureido)phenylacetic acid(0.28g), hydroxybenzotriazole(0.13g), N-methylmorpholine(0.1ml), dichloromethane(5ml) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride(0.19g) was stirred for 18hr. The mixture was diluted with ethyl acetate and washed successively with 1N hydrochloric acid, 1N sodium hydroxide and brine, then dried and evaporated to dryness. The residue was triturated with ethyl acetate to give 4-(2-methylphenylureido)-phenylacetyl-amino-methioninyl-aspartic acid - α -(2,5-dimethylpentyl)- β -benzyl diester as a white solid (0.4g). [m/e719 (MH)⁺]

f) Preparation of 4-(2-methylphenylureido)-phenylacetyl-amino-(2-[methylsulphonyl-ethyl]glycyl)-aspartic acid - α -(2,5-dimethylpentyl)- β -benzyl diester

A mixture of 4-(2-methylphenylureido)-phenylacetyl-amino-methioninyl-aspartic acid - α -(2,5-dimethylpentyl)- β -benzyl diester (0.12g), DMF (1ml), Oxone ® [Aldrich] (0.25g) and water (0.5ml) was stirred at room temperature for 72hr. The mixture was diluted with water and the insoluble solid collected to give 4-(2-methylphenylureido)-phenylacetyl-amino-(2-[methylsulphonyl-ethyl]glycyl)-aspartic acid - α -(2,5-dimethylpentyl)- β -benzyl diester (0.11g) as a white solid. [m/e 719 (MH)⁺]

Example 28 - Preparation of 6-(N'-(2-methylphenyl)urea)chroman-2-carboxyl (leucine-3-amino-(3,4-methylenedioxy)phenylpropionic acid)amide

This was prepared according to example 2 except that in 2c and 1f 6-(N'-(2-methylphenyl)urea)chroman-2-carboxylic acid was used in place of 4-(N'-(2-methylphenyl)urea)-phenoxyacetic acid.

a) Preparation of ethyl 2-(4-(N'-(2-methylphenyl)urea)chroman-2-carboxylate.

2-Methylphenylisocyanate (0.32g, 0.0024mole) was added to a stirred solution of ethyl 6-aminochrom-4-one-2-carboxylate (0.5g, 0.0022mol), prepared as described in Barker, G.; Ellis, G. P.; J Chem Soc C, 1970, 2230, (incorporated herein by reference) in THF (5ml) at ambient temperature. The mixture was stirred for 18hr and the product recovered by filtration, washed with ether to give 0.64g which was hydrogenated in a mixture of N-methylpyrrolidinone (20ml) and acetic acid (20ml) at 60°C in the presence of Pd/C catalyst (0.4g) for 10hr, filtered and evaporated to dryness and the residue triturated with water. The solid residue was dried to give the product ethyl 2-(4-(N'-(2-methylphenyl)urea)chroman-2-carboxylate (0.45g).

NMR (DMSO d₆, 300 MHz, ppm); 1.2 (t), 3H; 2.1 (m), 2H; 2.2 (s), 3H; 2.7 (m), 2H; 4.1 (q), 2H; 4.8 (m), 1H; 6.7 (d), 1H; 6.9 (t), 1H; 7.1 (m), 4H; 7.8 (m), 2H; 8.7 (s), 1H. ESPMS (M+H) 355

b) Preparation of 6-(N'-(2-methylphenyl)urea)chroman-2-carboxylic acid.

Ethyl 2-(4-(N'-(2-methylphenyl)urea)chroman-2-carboxylate (0.43g, 0.0012mole) in dimethyl sulphoxide (5ml) was treated with aqueous sodium hydroxide (1.2 ml) and the mix stirred for

2hrs, water (10ml) added and the pH adjusted to ~ 2 with 2N. hydrochloric acid. The product was filtered off, washed with water and air dried to give the above (0.35g).

NMR (DMSO d6, 300 MHz, ppm); 2.1(m), 2H; 2.2 (s),3H; 2.7 (m), 2H; 4.7 (m), 1H; 6.7 (d), 1H; 6.9 (t), 1H; 7.1 (m), 4H, 7.8 (m), 2H; 8.7 (s), 1H. ESPMS (M+H)327.

5

Example 29

Preparation of 4-(N'-(2-thienyl)urea)phenoxyacetyl (leucine-3-amino-(3,4-methylenedioxy)phenylpropionic acid)amide

This was prepared according to example 1 except that 4-(N'-(2-thienyl)urea)phenoxyacetyl (methyl leucine-3-amino-(3,4-methylenedioxy)phenylpropionate)amide was used in place 4-(N'-(2-methylphenyl)urea)phenoxyacetyl (methyl methionine-3-amino-3-(3,4-

methylenedioxyphenyl)propionate) amide 4-(N'-(2-thienyl)urea)phenoxyacetyl (leucine-3-a)
a) Preparation of 4-(N'-(2-thienyl)urea)phenoxyacetyl (methyl leucine-3-amino-(3,4-methylenedioxy)phenylpropionate)amide

Proton-Sponge® (Aldrich) (102mg) was added to a stirred solution of thiophene-2-carboxylic acid (61mg) in THF (3 ml) at ambient temperature under argon. After 20 min diphenyl phosphoryl azide (131mg) were added and the mixture was heated under reflux for 5 hr. The solution was cooled to ambient temperature and a solution of 4-aminophenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide (243mg), prepared as in example 30b in THF (5ml) was added with stirring at ambient temperature and the mixture was refluxed for 12hr. The cooled mixture was partitioned between ethyl acetate (50 ml) and water (50ml) and the ethyl acetate phase washed with 1M citric acid, saturated aqueous sodium bicarbonate and brine. Evaporation gave a brown solid which was triturated with ether. The product was isolated by filtration. Yield 43mg. m/Z (+ve)611.3(M+H) m/Z (-ve) 611.3.

Example 30 - Preparation of 4-(N'-phenylurea)-phenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionic acid) amide.

This was prepared as in Example 1 but using 4-(N'-phenylurea)-phenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide in place of 4-(N'-(2-

methylphenyl)urea)phenoxyacetyl (methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl) propionate) amide.

a) Preparation of 4-nitrophenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide.

5 HOBt (1.5g) was added to a solution of 4-nitrophenoxyacetic acid (1.97g) in DMF (10ml), followed by 1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (2.14g) and the solution stirred for 15 min. Methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate (Example 2b) (2.69g) was dissolved in DMF (10ml) and the resultant solution added to the solution of the activated ester. The mixture was stirred overnight at ambient temperature. The
10 mixture was added to ethyl acetate(100ml), washed with water (2 times 10ml), 5% citric acid (10ml), water (10ml), saturated sodium bicarbonate solution (10ml), water (10ml), saturated brine (10ml), dried (MgSO₄) and evaporated to give 4-nitrophenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide 3.02g.

¹H NMR (DMSO-d₆, 300 MHz, ppm) : 0.9(6H, m), 1.3-1.4(3H,m), 2.7(2H,m), 3.5(3H,s),
15 4.3-4.4 (1H,s), 4.7(2H,m), 5.1(1H, m), 5.9(2H,s), 6.7-6.9(3H,m), 7.1(2H,d), 8.2(3H,m), 8.4-8.5(1H,d): m/Z 516 (M+H).

b) Preparation of 4-aminophenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide.

At ambient temperature a rapidly stirred solution of 4-nitrophenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide(3.02g) in ethyl acetate
20 (60ml) containing 5% palladium on carbon (0.3g) was exposed to an atmosphere of hydrogen. When uptake of hydrogen had ceased the solution was filtered and the filter cake washed with ethyl acetate. The combined filtrates were evaporated to dryness to give 2.7g of 4-aminophenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate)
25 amide

¹H NMR (DMSO-d₆, 300 MHz, ppm) : 0.9(6H, m), 1.3-1.4(3H,m), 2.7(2H,m), 3.5(3H,s), 4.3-4.4 (3H,m),4.7(2H,m), 5.1(1H, m), 5.9(2H,s), 6.5 (2H,d), 6.7-6.9(5H,m), 7.8(1H,d), 8.4-8.5(1H,d): m/Z 486 (M+H) . HPLC Dynamax 60A C18 column ; acetonitrile/water/ 0.1%TFA 20-80% over 20min Rt 9.7 min used without further purification in the next step.

c) Preparation of 4-(N'-phenylurea)-phenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide.

4-Aminophenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide (727mg) and diisopropylethylamine (0.282ml) were dissolved in dichloromethane (2ml) and added to a solution of triphosgene (165mg) in dichloromethane (2ml) under argon over a period of 30 min. The resultant solution was stirred for 5 min then taken into a syringe and one third of the total volume was added to a solution of aniline (0.042ml) and diisopropylethylamine (0.093ml) in dichloromethane (2ml) under argon. The mixture was stirred overnight at ambient temperature. The mixture was evaporated to dryness then taken up in ethyl acetate(30ml), washed with water (5ml), 5% citric acid (5ml), water (5ml), saturated sodium bicarbonate solution (5ml), water (5ml), saturated brine (5ml), dried (MgSO₄). Evaporation of the solvent and trituration with ether gave 212mg of 4-(N'-phenylurea)-phenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide as a white solid which was hydrolysed without further purification.

m/Z 605 (M+H). HPLC Dynamax 60A C18 column ; acetonitrile/water/ 0.1%TFA 20-80% over 20min. Rt 15.8 min: (95% pure).

Example 54 - Preparation of 4-(N'-(2-methylphenyl)urea)phenoxyacetyl-(N-(2-methylpropyl) glycine-3-amino-3-(3,4-methylenedioxyphenyl)propionic acid) amide

This was prepared as in example 1 but using 4-(N'-(2-methylphenyl)urea)phenoxyacetyl-(methyl N-(2-methylpropyl) glycine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide in place of 4-(N'-(2-methylphenyl)urea)phenoxyacetyl (methyl methionine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide.

a) Preparation of t-butyl N-(2-methylpropyl) glycine

t-Butyl bromoacetate (8.4ml, 10.1g) was added under an atmosphere of argon to a solution of isobutylamine (50ml, 36.8g) in diethyl ether (100ml) at -40 °C with stirring over 5 min. The solution was stirred at this temperature for 1 hr and then at ambient temperature for 18 hr. The mixture was filtered and the filtrate distilled at ambient pressure to remove ether and subsequently excess isobutylamine (b.p. 64-66 °C) and then under reduced pressure to give the product Yield 82% b.p. 68°C /3mm

NMR (CDCl₃, 300 MHz, ppm) 3.28(2H, s), 2.4(2H, d), 1.72(1H, m), 1.48(9H,s), 0.92(6H,d).

m/Z 188.3 (M+H).

b) Preparation of 4-(N'-(2-methylphenyl)urea)phenoxyacetyl-{t-butyl N-(2-methylpropyl) glycine} amide.

A solution of the 4-(N'-(2-methylphenyl)urea)-phenoxyacetic acid (1.5g, 5mmol) in DMF
5 (6ml) was treated with the t-butyl N-(2-methylpropyl) glycine (936mg, 5mmol), (O-(7-azabenzotriazol-1-yl)-1,1,3,3-tetramethyluronium hexafluorophosphate) (2.28g, 6mmol) and diisopropylethylamine (1.9ml, 11mmol). The mixture was stirred at room temperature overnight. The mixture was partitioned between EtOAc and water. The EtOAc layer was separated, washed with 1M citric acid, saturated NaHCO₃ solution and concentrated in vacuo
10 to a white solid. The solid was purified by chromatography on KP-Sil Ô (Biotage UK Ltd.) with ethyl acetate elution to give the coupled product (1.8g, 76%) as a white solid.
NMR (100degC, DMSO d6, 300 MHz, ppm) 8.52(1H,s), 7.73(1H,d), 7.66(1H,s), 7.33(2H,d), 7.1(2H,q) 6.92(1H, t) 6.84(2H,d), 4.7(2H, broad s), 4.0(2H, broad s), 3.18(2H, d), 2.24(3H,s), 1.88(1H, m), 1.48(9H,s), 0.85-0.96(6H,s broad).

15 ESPMS (M+NH₄) 487.5

c) Preparation of 4-(N'-(2-methylphenyl)urea)phenoxyacetyl-N-(2-methylpropyl) glycine

This was prepared according to example 1e using 4-(N'-(2-methylphenyl)urea)phenoxyacetyl-
{t-butyl N-(2-methylpropyl) glycine} amide in place of t-butyl 4-(N'-(2-methylphenyl)urea)phenoxyacetate.

20 4-(N'-(2-methylphenyl)urea)phenoxyacetyl-N-(2-methylpropyl) glycine.

m/Z 414.3 (M+H).

d) 4-(N'-(2-methylphenyl)urea)phenoxyacetyl-(methyl N-(2-methylpropyl) glycine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide

A solution of the 4-(N'-(2-methylphenyl)urea)phenoxyacetyl-N-(2-methylpropyl) glycine
25 (1.5g, 3.6 mmol) in a mixture of methylene chloride and DMF 9:1 v/v (70ml) was treated with methyl 3-amino-3-(3,4-methylenedioxyphenyl)propionate (prepared according to the method described in WO96/22966 (Biogen) at pages 52 to 55 and incorporated herein by reference)(1.6g, 7.2mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (2.22g, 7.2mmol), HOBt (972 mg, 7.2mmol) and diisopropylethylamine (1.3ml, 7.2mmol).
30 The mixture was stirred at room temperature overnight. The mixture was partitioned between EtOAc and water. The EtOAc layer was separated, washed with 1M citric acid, saturated

NaHCO₃ solution and concentrated in vacuo to a translucent gum. The gum was purified by chromatography on KP-Sil \hat{O} (Biotage UK Ltd.) with toluene/ethyl acetate elution to give the coupled product (1.3g, 58%) as a white solid.

4-(N'-(2-methylphenyl)urea)phenoxyacetyl-(methyl N-(2-methylpropyl) glycine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide.

NMR (DMSO d₆, 300 MHz, ppm) 0.73- 0.93(6H,m), 1.75-1.83(1H,m), 2.21(3H,s), 2.75(2H,t), 3.0-3.2 (2H,m), 3.52(3H,s), 3.82(2H,d), 4.70(2H,d), 5.18(1H, m), 5.95(2H,s), 6.7-6.9(6H,m), 7.0-7.1(2H,q), 7.3 (2H,d), 7.8(2H,d), 8.24-8.67(1h,dd), 8.79(1H,d). m/Z 619.4 (M+H).

Example 66 - Preparation of 4-(N'-(2-methylphenyl)urea)phenoxyacetyl-(2-(2-methoxyethyl) glycine-3-amino-3-(3,4-methylenedioxyphenyl)propionic acid) amide .

This was prepared according to example 54 except that in 54b methyl 2-(2-methoxyethyl)glycine was used in place of t-butyl N-(2-methylpropyl) glycine. Methyl 2-(2-methoxyethyl)glycine was prepared by the method described in European Patent Application No. 618 221. Hydrolysis of the substituted glycine ester in example 54c was achieved using LiOH as described in example 1.

Example 67 - 4-(N'-(2-methylphenyl)urea)-3-methoxy phenoxyacetyl (leucine-3-amino-(3,4-methylenedioxy)phenylpropionic acid)amide

This was prepared according to example 1 except that 4-(N'-(2-methylphenyl) urea)-3-methoxyphenoxyacetyl(methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl) propionate)amide was used in place of 4-(N'-(2-methylphenyl)urea)-phenoxyacetyl (methyl methionine-3-amino-3-(3,4-(methylenedioxy)phenylpropionate) amide and in 1c 4-nitro-3-methoxyphenol was used in place of 4-nitrophenol.

a) 4-Nitro-3-methoxyphenol.

A solution of sodium hydroxide was added to a stirred solution of 4-fluoro-2-methoxynitrobenzene (11.1g.) in DMSO (60 ml.) at ambient temperature and the mixture was heated at 85 degC for 2.5 hr. The cooled solution was diluted with water (100ml.) and extracted with ether (3 X100ml.) The combined ethereal solution was extracted with 2N NaOH (3x75 ml.) and the combined aqueous phase brought to pH 2 by the addition of 2N

HCl. The precipitated product was collected and washed with water. The product was dried over phosphorous pentoxide. Yield 7.4 g. m/Z 170.1(M+H). It was used without further purification in the next step (cf. Example 1c).

5 Example 69 - Preparation of 4-(N'-(pyrid-3-yl)urea)-phenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionic acid) amide.

This was prepared as in Example 1 but using 4-(N'-(pyrid-3-yl) urea)-phenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide in place of 4-(N'-(2-methylphenyl)urea)phenoxyacetyl (methyl methionine-3-amino-3-(3,4-methylenedioxy phenyl)propionate) amide.

10 a) Preparation of 4-(N'-(pyrid-3-yl) urea)-phenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide

3-Pyridyl isocyanate (75mg. 0.62 mmol) was added to a stirred solution of 4-aminophenoxyacetyl (methyl leucine-3-amino-3-(3,4-methylenedioxyphenyl)propionate) amide (see Example 30b) (280mg. 0.58 mmol.) in dry ethyl acetate at ambient temperature. The mixture was heated to reflux for 2 hours, and the product collected by filtration. Yield 200mg. (56%).

¹HNMR (DMSOd6, 300 MHz, ppm) : 0.78 (6H, t) ; 1.39 (3H, m) ; 2.73 (2H, q) ; 3.52 (3H, s) ; 4.37 (1H, m) ; 4.47 (2H, s) ; 5.11 (1H,q) ; 5.96 (2H, s) ; 6.72(1H, d) ; 6.81 (1H, d) ; 6.87 (3H, d) ; 7.26 - 7.38 (3H, m) ; 7.92 (2H, m) ; 8.15 (1H, d) ; 8.45 (1H, d) ; 8.60 (2H, d) ; 8.76 (1H, s); ESPMS 606.4 (M+H)⁺

Example 71 - Preparation of 7-(N'-(2-methylphenyl)urea)-2,3-dihydrobenzofuranyl-4-oxyacetyl(leucine-3-amino-(3,4-methylenedioxy)phenylpropionic acid)amide

25 This was prepared as in example 1 but, in 1e, using t-butyl 7-(N'-(2-methylphenyl)urea)-2,3-dihydrobenzofuranyl-4-oxyacetate in place of t-butyl 4-(N'-(2-methylphenyl)urea)phenoxyacetate and in 1f using methyl leucine-3-amino-3-(3,4-methylenedioxy phenyl)propionate in place of methyl methionine-3-amino-3-(3,4-methylenedioxy phenyl)propionate.

30

a) Preparation of 4-hydroxy-dihydrobenzofuran

At ambient temperature a rapidly stirred solution of 4-hydroxybenzofuran (2.0g) (prepared by the method of G.Keen & P.Maddocks Syn. Comm., 16(13), 1635-1640 (1986)) in glacial acetic acid (30ml) containing 30% palladium on carbon (0.2g) was exposed to an atmosphere of hydrogen. When uptake of hydrogen had ceased the solution was filtered and the filter cake washed with glacial acetic acid. The combined filtrates were evaporated to dryness to give of 4-hydroxy-dihydrobenzofuran (2.05g) ¹H NMR (DMSO-d₆, 300 MHz, ppm) : 3.0(2H,t), 4.5(2H,t), 6.2(1H,d), 6.3(1H,d), 6.8(1H,t), 9.5(1H,b) m/Z 135 (M-H).

b) Preparation of 4-hydroxy,7-(hydrazine1,2-dicarboxylic acid bis(2,2,2-trichloroethyl ester)-2,3-dihydrobenzofuran.

Trifluorosulphonic acid(0.114ml) was added to a solution of 4-hydroxy-dihydrobenzofuran(1.77g) in dichloromethane(80ml) at -70°C under an atmosphere of argon, followed by bis(2,2,2-trichloroethyl) azodicarboxylate (BTEAD) (6g). The mixture was stirred at -60°C for 30 min. then quenched with 25% ammonium acetate solution (30ml), allowed to warm to ambient temperature and extracted with ethyl acetate(2 times 100ml), the combined organic extracts were washed with saturated brine(20ml), dried (MgSO₄), evaporated and purified using the Biotage 40M system, eluting with 5% ethyl acetate/toluene to give 4-hydroxy,7-(hydrazine1,2-dicarboxylic acid bis(2,2,2-trichloroethyl ester)-2,3-dihydrobenzofuran (4.73g) ¹H NMR (DMSO-d₆, 300 MHz, ppm) : 3.0(2H,t), 4.5(2H,t), 4.8(4H,s), 6.2(1H,d), 7.0(1H,d), 9.6(1H,s), 10.75(1H,s) m/Z 515 (M-H).

c) Preparation of t-butyl-7-(hydrazine1,2-dicarboxylic acid bis(2,2,2-trichloroethyl ester)-2,3-dihydrobenzofuranyl-4-oxyacetate.

t-Butyl bromoacetate(1.62ml) was added to a solution of 4-hydroxy,7-(hydrazine1,2-dicarboxylic acid bis(2,2,2-trichloroethyl ester)-2,3-dihydrobenzofuran in butan-2-one(50ml) containing powdered potassium carbonate(1.63g) and the mixture was stirred overnight at 80°C. The mixture was evaporated to dryness then taken up in ethyl acetate(50ml), washed with water (20ml), the aqueous phase was extracted again with ethyl acetate (20ml), the combined organic extracts were washed with saturated sodium bicarbonate solution(20ml) and saturated brine(20ml), dried (MgSO₄). Evaporation gave t-butyl-7-(hydrazine1,2-dicarboxylic acid bis(2,2,2-trichloroethyl ester)-2,3-dihydrobenzofuranyl-4-oxyacetate(5.4g) m/Z 266 (M+H) used without further purification in the next step.

d) Preparation of t-butyl-7-amino-2,3-dihydrobenzofuranyl-4-oxyacetate.

Zinc dust (2g) was added to a stirred solution of t-butyl-7-(hydrazine 1,2-dicarboxylic acid bis(2,2,2-trichloroethyl ester)-2,3-dihydrobenzofuranyl-4-oxyacetate (2g) in glacial acetic acid (20ml) under argon. After for 1 hr 5N sodium hydroxide solution (70ml) was added and the mixture was extracted with ethyl acetate (3 times 100ml), dried (Na_2SO_4). Evaporation and purification by chromatography on a 40S Biotage system eluting with 10% ethyl acetate/toluene gave t-butyl-7-amino-2,3-dihydrobenzofuranyl-4-oxyacetate as a pale yellow solid (341mg).

^1H NMR (CDCl_3 , 300 MHz, ppm) : 1.5(9H,s), 3.2(2H,t), 4.4(2H,s), 4.6(2H,t), 6.1(1H,d), 6.5(1H,d), : m/z 266 (M+H).

e) Preparation of t-butyl 7-(N'-(2-methylphenyl)urea)-2,3-dihydrobenzofuranyl-4-oxyacetate

Undiluted 2-methylphenylisocyanate (171 mg, 160 μl) was added to a stirred solution of t-butyl-7-amino-2,3-dihydrobenzofuranyl-4-oxyacetate (341mg) in methylene chloride (5ml) under argon at ambient temperature over 2 min. The mixture was stirred for 18 hr and then evaporated. The residue was triturated with ether and the solid filtered. This product was used without further purification. Yield 74%. ^1H NMR ($\text{DMSO}-d_6$, 300 MHz, ppm) 1.4(9H,s), 2.2(3H,s), 3.2(2H,t), 4.6(2H,s), 4.7(2H,t), 6.3(1H,d), 6.9(1H,t), 7.1(1H,t), 7.7(1H,d), 7.8(1H,d), 8.2(1H,s), 8.4(1H,s).

Example 77

Pharmaceutical compositions.

The compounds of the invention may be formulated into tablets together with, for example, lactose Ph.Eur, Croscarmellose sodium, maize starch paste (5% w/v paste) and magnesium stearate for therapeutic or prophylactic use in humans.

In Vitro and In Vivo Assays

The following abbreviations are used. Suitable sources of materials are listed below.

MOLT-4 cells - human T-lymphoblastic leukaemia cells (European Collection of Animal Cell Cultures, Porton Down)

Fibronectin - purified from human plasma by gelatin-sepharose affinity chromatography according to the methods described in E.Nengvall, E.Ruoslahti, *Int. J. Cancer*, 1977, 20, pages 1-5 and J. Forsyth et al, *Methods in Enzymology*, 1992, 215, pages 311-316).

RPMI 1640 - cell culture medium. (Life technologies, Paisley UK).

5 PBS - Dulbecco's phosphate buffered saline (Life Technologies).

BSA - Bovine serum albumin, fraction V (ICN, Thame, UK).

CFA - Complete Freund's Adjuvant (Life Technologies).

In the following assays and models references to compound(s) refers to the compounds of formulae (II), (III) and (IV) according to the present invention.

10

1.1 In vitro assay

1.1.1 MOLT-4 cell/ Fibronectin adhesion assay.

The MOLT-4 cell /fibronectin adhesion assay was used to investigate the interaction of the integrin $\alpha_4\beta_1$ expressed on the MOLT-4 cell membrane with fibronectin. Polystyrene
15 96 well plates were coated overnight at 4°C with fibronectin, 100 μ l of 10 μ g/ml in PBS. Non-specific adhesion sites were blocked by adding 100 μ l BSA, 20 mg/ml. After incubating for 1 h at room temperature, the solutions were aspirated. MOLT-4 cells suspended in serum-free RPMI-1640 medium 2E6 cells/ml (50 μ l) and solutions of compound diluted in the same medium (50 μ l) were added to each well. After incubation for 2 h at 37°C in a humidified
20 atmosphere of 5% (v/v) CO₂, non-adherent cells were removed by gentle shaking followed by vacuum aspiration. Adherent cells were quantified by a colorimetric acid phosphatase assay. To each well was added 100 μ l p-nitrophenyl phosphate (6 mg/ml) in 50 mM sodium acetate buffer, pH 5.0, containing 1% Triton X-100. After incubation for 1 h at 37°C, 50 μ l sodium hydroxide (1M) was added to each well and the absorbance 405 nm was measured on a
25 microplate spectrophotometer. Compounds which inhibited adhesion gave a lower absorbance reading. Standard, control and test conditions were assayed in triplicate. Percentage inhibition was calculated with respect to total (no inhibitor) and non-specific (no fibronectin) standards on each plate.

30 1.2 In-vivo Inflammation Models

Activity of a compound can be tested in the following models.

1.2.1 Ovalbumin Delayed type Hypersensitivity in mice

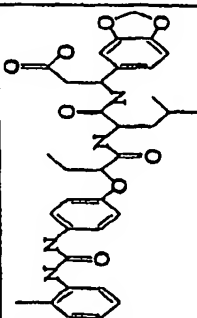
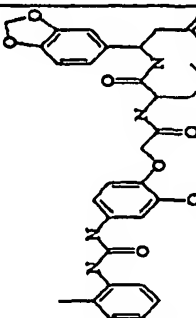
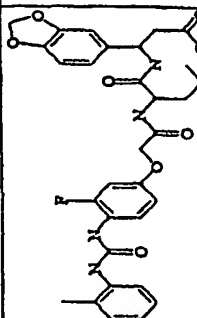
Balb/c female mice (20-25g) are immunised on the flank with an 1:1 (v/v) emulsion of ovalbumin (2 mg/ml) with CFA. Seven days later the mice are challenged by subplantar injection of 1% heat aggregated ovalbumin in saline (30 µl) into the right hind foot pad. Swelling of the foot develops over a 24 hour period following which foot pad thickness is measured and compared with the thickness of the contralateral uninjected foot. The percentage increase in foot pad thickness is calculated. Compounds are dosed orally by gavage to groups of 5 mice at doses ranging from 0.001 mg/kg to 100 mg/kg. Inhibition of the inflammatory response is calculated comparing vehicle treated animals and compound treated groups.

1.2.2. Collagen-induced arthritis in mice

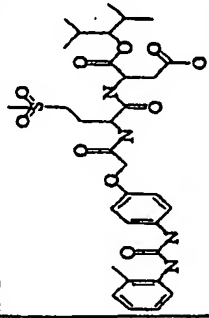
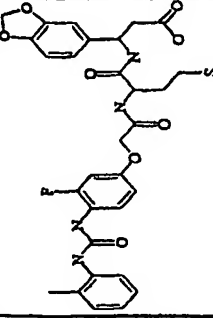
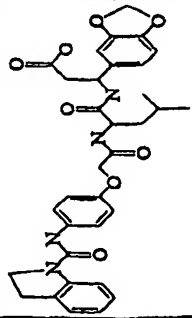
DBA/1 male mice are immunised with 0.1ml of an emulsion prepared from equal volumes of bovine collagen type II in 0.05M acetic acid (2 mg/ml) and CFA. This mixture is injected at the base of the tail. Twenty days later compounds are dosed orally by gavage at doses ranging from 0.001mg/kg/day to 100 mg/kg/day. On the day following the first dose, each animal receives an intra-peritoneal booster injection of 0.1ml of collagen type II in acetic acid. The mice are assessed for the incidence and severity of arthritis in all four limbs for up to 28 days. Inhibition of arthritis is calculated by comparing vehicle treated and compound treated mice.

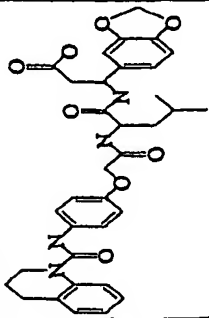
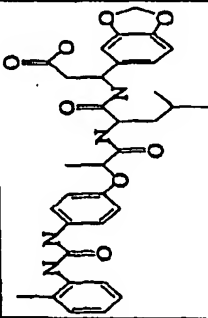
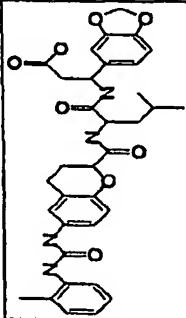
Table 1

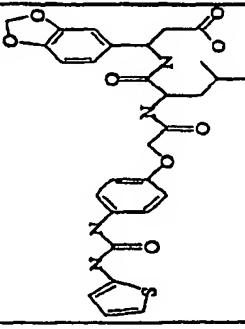
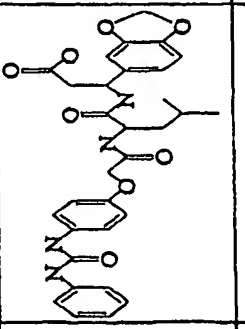
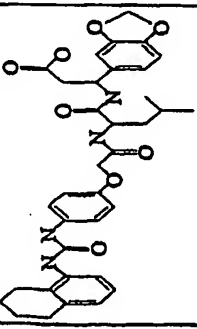
Ex. No	Structure	Synthetic Method Code			ESPMs		NMR 1H, ppm. d6-DMSO	Reverse Phase HPLC (Run Time = 20 min.)	
		Urea Formation	Final ester Hydrolysis	Methods for Intermediates	M-H	M+H		Column Type	Rt. min.
13		A1	K		559		0.7-0.9(m, 6H); 1.3-1.6(m, 3H); 2.2(s, 3H); 2.85(m, 2H); 4.3-4.5(m, 3H); 5.15(m, 1H); 6.8-6.95(m, 3H); 7.1(m, 2H); 7.2-7.4(m, 7H); 7.8(m, 2H); 7.9(m, 1H); 8.45-8.55(m, 1H); 8.8(m, 1H).		
14		A1	K		651		0.75(M, 6H); 1.25(M, 3H); 2.25(S, 3H); 2.6(T, 3H); 4.1-4.3(M, 3H); 5.05(Q, 1H); 5.95(S, 2H); 6.7-6.9(M, 3H); 6.95(T, 1H); 7.1-7.2(M, 2H); 7.6-7.8(M, 5H); 8.25(Q, 1H); 8.4(S, 1H); 9.8(S, 1H).		
15		A1	K		617		0.8(m, 6H); 1.4(m, 6H); 2.2(s, 3H); 2.6(m, 2H); 4.3(m, 1H); 4.7(m, 1H); 5.05(m, 1H); 5.95(s, 2H); 6.7(m, 1H); 6.8(m, 3H); 6.9(m, 1H); 7.1(m, 2H); 7.3(m, 2H); 7.8(m, 2H); 7.88(d, 8.1(d), 1H, 8.4(m, 1H); 8.9(s), 1H.		

Ex. No.	Structure	Synthetic Method Code			ESPMs		NMR 1H, ppm. d6-DMSO	Reverse Phase HPLC (Run Time = 20 min.)		
		Urea Formation	Final ester Hydrolysis	Methods for Intermediates	M-H	M+H		Column Type	Solvent + 0.1%TFA	RT. min.
16		A1	K		631		DMSO : 0.8 (m), 6H; 0.95 (t), 3H; 1.4 (m), 3H; 1.8 (m), 2H; 2.2 (s), 3H; 2.6 (m), 2H; 4.3 (m), 1H; 4.5 (m), 1H; 5.0 (m), 1H; 5.95 (s), 2H; 6.8 (m), 6H; 7.1 (m), 2H; 7.3 (m), 2H; 7.8 (m), 2H; 7.85 (d) & 8.05 (d), 1H; 8.3 (d) & 8.4 (d), 1H; 8.8 (s), 1H			
17		A1	K			635.5	0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.2(3H,s), 2.5-2.7(2H,m), 3.75(3H,s), 4.2-4.4(1H,m), 4.55(2H,s), 5.0-5.1(1H,m), 5.95(2H,s), 6.7-8.95(6H,m), 7.05-7.15(2H,m), 7.25(1H,s), 7.75-7.85(2H,m), 7.95(1H,s), 8.50-8.60(1H,d), 9.05(1H,s)	Dynamax 60A C18	MeCN /H2O 20-80	14.4
18		A1	K			623.4	0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.2(3H,s), 2.5-2.7(2H,m), 4.2-4.4(1H,m), 4.55(2H,s), 5.0-5.1(1H,m), 5.95(2H,s), 6.7-7.95(6H,m), 7.05-7.3(2H,m), 7.75-7.85(1H,d), 7.9-7.95(1H,d), 7.95-8.05(1H,d), 8.2(1H,s), 8.4-8.5(1H,d), 8.75(1H,s)	Dynamax 60A C18	MeCN /H2O 20-80	14.8

Ex. No	Structure	Synthetic Method Code			ESPMIS		NMR 1H, ppm. d6-DMSO	Reverse Phase HPLC (Run Time = 20 min.)		
		Urea Formation	Final ester Hydrolysis	Methods for intermediates	M+H	M+H		Column Type	Solvent + 0.1%TFA	Rt. min.
18		A1	K			659.3	0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.5-2.7(2H,m), 4.2-4.4(1H,m), 4.55(2H,s), 5.0-5.1(1H,m), 5.95(2H,s), 6.7-6.85(6H,m), 7.2-7.3(1H,d), 7.3-7.5(4H,m), 7.95-8.05(1H,d), 8.9-9.0(1H,d), 9.4(1H,s), 9.9(1H,s)	Dynamax 60A C18	MeCN /H2O 20-80	13.5
20		A1	K			633.4	0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.15(6H,s), 2.25(3H,s), 2.5-2.7(2H,m), 4.15(2H,s), 4.4-4.5(1H,m), 5.0-5.1(1H,m), 5.95(2H,s), 6.7-6.9(4H,m), 7.05-7.15(4H,m), 7.75-7.85(1H,d), 7.9(1H,s), 7.95(1H,s), 8.45-8.5(1H,d), 8.9(1H,s)	Dynamax 60A C18	MeCN /H2O 20-80	15.3
21		A2	K			643.2	0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.5-2.7(2H,m), 4.2-4.4(1H,m), 4.55(2H,s), 5.0-5.1(1H,m), 5.95(2H,s), 6.7-6.9(6H,m), 7.1-7.2(1H,m), 7.3-7.7(3H,m), 7.9-8.1(2H,m), 8.6(1H,s), 8.9-9.0(1H,d), 9.6-9.7(1H,s)	Dynamax 60A C18	MeCN /H2O 20-80	15.9
22		A1	K			609.3	0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.5-2.7(2H,m), 4.2-4.4(1H,m), 4.55(2H,s), 5.0-5.1(1H,m), 5.95(2H,s), 6.55-6.95(6H,m), 7.05-7.1(1H), 7.1-7.2(1H,m), 7.35-7.3(2H,m), 7.8-7.9(1H,d), 8.0-8.1(1H,d), 8.35-8.45(2H,m), 8.85(1H,s)	Dynamax 60A C18	MeCN /H2O 20-80	14.8

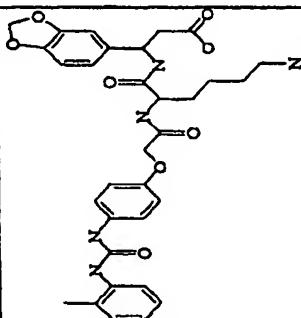
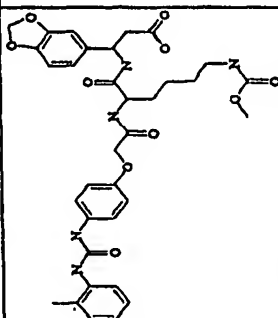
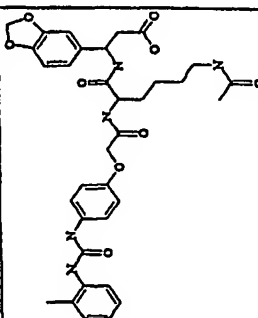
Ex. No	Structure	Synthetic Method Code			ESPMs		NMR 1H, ppm. d6-DMSO	Reverse Phase HPLC (Run Time ± 20 min.)		
		Urea Formation	Final ester Hydrolysis	Methods for Intermediates	M-H	M+H		Column Type	Solvent + 0.1%TFA	Rt. min.
23		A1	L			675	0.75(m,12H); 1.8(m,2H); 2.0(m,1H); 2.1(m,1H); 2.2(s,3H); 2.7(m,2H); 2.95(s,3H); 3.05(m,2H); 4.4-4.6(m,4H); 4.7(q,1H); 6.8-6.9(m,3H); 7.0-7.2(m,2H); 7.35(d,2H); 7.8(d,1H); 7.85(s,1H); 8.2(d,1H); 8.6(d,1H); 8.9(s,1H).			
24		A1	K			641.3	1.7-1.9(2H,m), 1.95(3H,s), 2.1-2.2(5H,m), 2.6-2.7(2H,m), 4.3-4.4(1H,m), 4.55(2H,s), 5.0-5.15(1H,m), 5.9(2H,s), 6.7-7.0(6H,m), 7.1-7.2(2H,m), 7.8(1H,d), 7.8-8.0(1H,d), 8.05-8.1(1H,d), 8.2(1H,s), 8.5(1H,d), 8.7(1H,s)	Dynamax 60A C18	MeCN/H2O 20-80	14.3
25		B	K			616	0.8-1.0(6H,m), 1.5-1.7(3H,m), 2.6-2.8(2H,m), 3.2-3.3(2H,m), 4.1-4.2(2H,d), 4.4-4.5(1H,m), 4.6(2H,s), 5.1-5.2(1H,m), 6.1(2H,s), 6.8-7.0(6H,m), 7.1-7.2(1H,d), 7.2-7.3(1H,d), 7.5-7.6(2H,d), 7.9(2H,d), 8.4(1H,d), 8.5(1H,d)	Dynamax 60A C18	MeCN/H2O 20-80	15.4

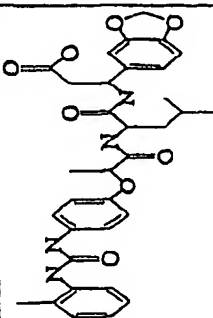
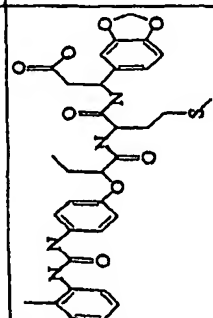
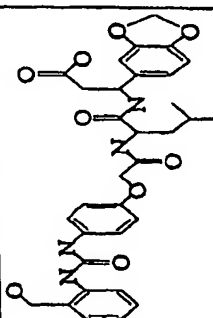
Ex. No	Structure	Synthetic Method Code			ESPMs		NMR 1H, ppm. d6-DMSO	Reverse Phase HPLC (Run Time = 20 min.)		
		Urea Formation	Final ester Hydrolysis	Methods for Intermediates	M-H	M+H		Column Type	Solvent + 0.1%TFA	RL min.
26		B	K		629		0.8-1.0(6H,m), 1.5-1.7(3H,m), 2.0-2.1(2H,m), 2.6-2.8(2H,m), 3.5-3.6(2H,m), 3.8-3.9(2H,m), 4.4-4.5(1H,m), 4.8(2H,s), 5.1-5.2(1H,m), 6.1(2H,s), 6.8-7.4(9H,m), 7.5-7.6(2H,d), 8.0-8.1(1H,d), 8.7(1H,d), 9.1-9.2(1H,d)	Dynamax 60A C18	MeCN/H2O 20-80	15.6
27		A1	K		617		0.7 (m), 6H; 1.4 (m), 6H; 2.2 (s), 3H; 2.6 (m), 2H; 4.3, (m), 1H; 4.7 (m), 1H; 5.05 (m), 1H; 5.95 (s), 2H; 6.8 (m), 6H; 7.1 (m), 2H; 7.3 (m), 2H; 7.8 (m), 3H; 8.4 (m), 1H; 8.8 (s), 1H			
28		A1	K		629		0.8 (m), 6H; 1.4 (m), 3H; 1.9 (m), 1H; 2.1 (m), 2H; 2.2 (s), 3H; 2.6 (m), 2H; 2.8 (m), 1H; 4.4 (m), 1H; 4.5 (m), 1H; 5.05 (m), 1H; 5.95 (s), 2H; 6.8 (m), 5H; 7.1 (m), 4H; 7.6 (d), 7.8 (d), 1H; 7.75 (m), 2H; 8.4 (d), 8.5 (d), 1H; 8.8 (s), 1H			

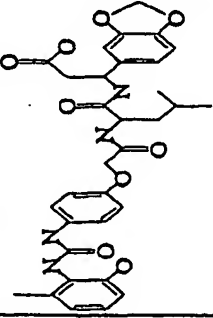
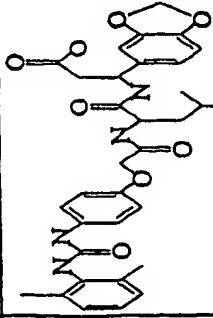
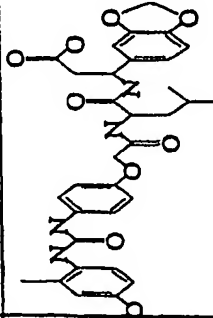
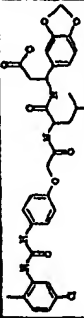
Ex. No	Structure	Synthetic Method Code			ESPMs		NMR 1H, ppm. d6-DMSO	Reverse Phase HPLC (Run Time = 20 min.)			
		Urea Formation	Final ester Hydrolysis	Methods for Intermediates	M-H	M+H		Column Type	Solvent & 0.1%TFA	RT min.	
29		A2	K				597.2	0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.5-2.7(2H,m), 4.3-4.5(3H,m), 5.0-5.1(1H,m), 5.95(2H,s), 6.5(1H,s), 6.65-6.9(6H,m), 7.2(1H,m), 7.3-7.35(2H,d), 7.9-7.95(1H,d), 8.4-8.45(1H,d), 8.5(1H,s), 9.5(1H,s)	Dynamax 60A C18	MeCN /H2O 20-80	13.8
30		C1	K		589			0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.5-2.7(2H,m), 4.2-4.4(1H,m), 4.5(2H,s), 4.9-5.1(1H,m), 5.9(2H,s), 6.6-6.9(6H,m), 7.2(2H,d), 7.3-7.4(2H,d), 7.5(2H,d), 8.0(1H,d), 8.8(1H,d), 9.3-9.6(2H,d)	Dynamax 60A C18	MeCN /H2O 20-80	14.2
31		C1	K		643			0.7-0.9(6H,m), 1.3-1.5(3H,m), 1.7(4H,m), 2.4(2H,m), 2.5-2.6(2H,m), 2.7(2H,m), 4.2-4.4(1H,m), 4.5(2H,s), 4.9-5.1(1H,m), 5.9(2H,s), 6.6-6.9(6H,m), 7.0(1H,d), 7.3-7.4(2H,d), 7.5(1H,d), 8.0(1H,d), 8.3(1H,s), 9.1(1H,m), 9.5(1H,s)	Dynamax 60A C18	MeCN /H2O 20-80	16.8

Ex. No	Structure	Synthetic Method Code			ESPMS		NMR 1H, ppm. d6-DMSO	Reverse Phase HPLC (Run Time = 20 min.)		
		Urea Formation	Final ester Hydrolysis	Methods for Intermediates	M-H	M+H		Column Type	Solvent + 0.1% TFA	Rt. min.
12		C1	K		521		0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.2(3H,s), 2.5-2.6(2H,m), 4.2-4.4(1H,m), 4.5(2H,s), 4.9-5.1(1H,m), 5.9(2H,s), 6.6-7.0(7H,m), 7.3-7.4(2H,d), 7.6(1H,m), 8.0(1H,d), 8.6(1H,s), 8.9(1H,d), 9.5(1H,s)	Dynamax 60A C18	MeCN / H2O 20-80	14.8
13		C1	K		604		0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.2(3H,s), 2.5-2.6(2H,m), 4.2-4.4(1H,m), 4.5(2H,s), 4.9-5.1(1H,m), 5.9(2H,s), 6.6-7.0(6H,m), 7.3-7.4(2H,d), 7.6(1H,d), 8.0(1H,d), 8.2(1H,d), 8.4(2H,m)	Dynamax 60A C18	MeCN / H2O 20-80	11.3
14		C1	K		647		0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.3(3H,s), 2.5-2.6(2H,m), 4.2-4.4(1H,m), 4.5(2H,s), 4.9-5.1(1H,m), 5.9(2H,s), 6.6-6.9(5H,m), 7.3-7.4(3H,m), 7.5(1H,d), 7.9(1H,d), 8.0(1H,s), 8.4(2H,m), 8.9(1H,s)	Dynamax 60A C18	MeCN / H2O 20-80	12.6

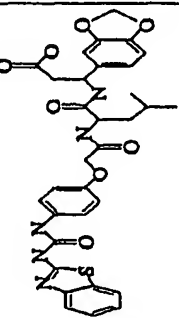
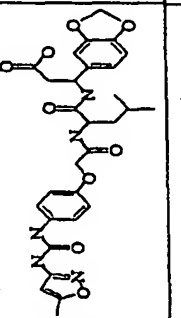
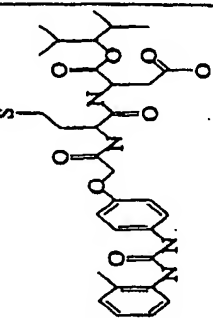
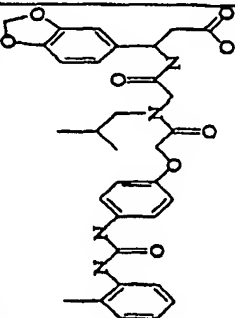
Ex. No	Structure	Synthetic Method Code			ESPMs		NMR 1H, ppm. d6-DMSO	Reverse Phase HPLC (Run Time = 20 min.)		
		Urea Formation	Final ester Hydrolysis	Methods for Intermediates	M-H	M+H		Column Type	Solvent + 0.1%TFA	RL min.
35		A1	K			645.5	0.85-0.8(2H,m), 0.9-1.15(4H,m), 1.2-1.4(2H,m), 1.5-1.65(5H,m), 2.2(3H,s), 2.5-2.7(2H,m), 4.2-4.4(1H,m), 4.55(2H,s), 5.0-5.1(1H,m), 5.95(2H,s), 6.65-6.95(6H,m), 7.05-7.15(2H,m), 7.3-7.4(2H,d), 7.75-7.8(1H,d), 7.85-7.95(2H,m), 8.5(1H,d), 8.95(1H,s)	Dynamax 60A C18	MeCN/H2O 20-80	16.5
36		A1	K		786.3		1.0-1.2(2H,m), 1.2-1.4(2H,m), 1.4-1.6(2H,m), 2.2(3H,s), 2.5-2.7(2H,m), 2.8-3.0(2H,b), 4.2-4.4(1H,m), 4.5(2H,s), 5.0-5.1(3H,m), 5.9(2H,s), 6.7-6.9(6H,m), 7.0-7.1(2H,m), 7.2-7.3(1H,m), 7.3-7.4(4H,m), 7.4-7.5(2H,m), 7.8(2H,m), 7.9(1H,d), 8.5(1H,d), 8.95(1H,s)	Dynamax 60A C18	MeCN/H2O 20-80	16.7
37		A1	K		629		0.8 (m) 6H; 1.4 (m) 3H; 1.9 (m); 1H; 2.1 (m) 2H; 2.2 (s); 3H; 2.6 (m) 2H; 2.8 (m); 1H; 4.4 (m); 1H; 4.5 (m); 1H; 5.05 (m); 1H; 5.85 (s) 2H; 6.8 (m) 5H; 7.1 (m); 4H; 7.6 (d) & 7.8 (d); 1H; 7.75 (m); 2H; 8.4 (d) & 8.5 (d); 1H; 8.8 (s); 1H			

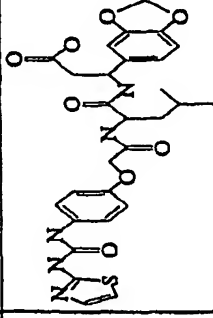
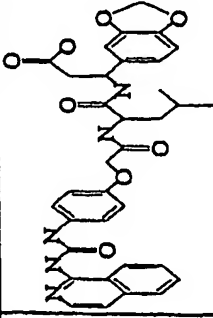
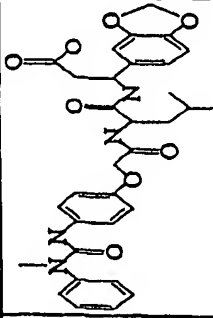
Ex. No	Structure	Synthetic Method Code			ESPMs		NMR 1H, ppm. d6-DMSO	Reverse Phase HPLC (Run Time = 20 min.)			
		Urea Formation	Final ester Hydrolysis	Methods for Intermediates	M+H	M+H		Column Type	Solvent + 0.1%TFA	RT min.	
38		A1	K				620.3	1.0-1.2(2H,m), 1.4-1.6(4H,m), 2.2(3H,s), 2.5-2.7(4H,m), 4.2-4.4(1H,m), 4.55(2H,s), 5.0-5.1(1H,m), 5.95(2H,s), 6.65-6.95(6H,m), 7.1-7.2(2H,m), 7.4(2H,d), 7.7(2H,d), 7.8(1H,d), 7.9(1H,d), 8.1(1H,s), 8.5(1H,d), 8.95(1H,s)	Dynamax 60A C18	MeCN /H2O 20-80	10.5
39		A1	K			676.4		1.0-1.2(2H,m), 1.2-1.4(2H,m), 1.4-1.6(2H,m), 2.2(3H,s), 2.5-2.7(2H,m), 2.8-2.9(2H,m), 3.3(3H,s), 4.3(1H,m), 4.6(2H,s), 5.0-5.1(1H,m), 5.95(2H,s), 6.7-7.0(6H,m), 7.0-7.1(2H,m), 7.3-7.4(2H,d), 7.7-7.8(2H,d), 7.8-7.9(1H,d), 8.5(1H,d), 8.95(1H,s)	Dynamax 60A C18	MeCN /H2O 20-80	12.8
40		A1	K			660.4		1.0-1.2(2H,m), 1.2-1.4(2H,m), 1.4-1.6(2H,m), 1.8(3H,s), 2.2(3H,s), 2.5-2.7(2H,m), 2.8-2.9(2H,m), 4.3(1H,m), 4.5(2H,s), 5.0-5.1(1H,m), 5.95(2H,s), 6.7-7.0(6H,m), 7.0-7.1(2H,m), 7.3-7.4(2H,d), 7.7(1H,m), 7.8-7.85(2H,d), 7.8-7.9(1H,d), 8.5(1H,d), 8.95(1H,s)	Dynamax 60A C18	MeCN /H2O 20-80	11.5

Ex. No	Structure	Synthetic Method Code			ESPMS		NMR 1H, ppm. d6-DMSO	Reverse Phase HPLC (Run Time = 20 min.)		
		Urea Formation	Final ester Hydrolysis	Methods for Intermediates	M-H	M+H		Column Type	Solvent + 0.1%TFA	Rt. min.
41		A1	K		617		0.8 (q), 6H; 1.4 (m), 6H; 2.2 (s), 3H; 2.6 (m), 2H; 4.3, (m), 1H; 4.7 (q), 1H; 5.05 (q), 1H; 5.95 (s), 2H; 6.7 (d), 1H; 6.8 (l), 4H; 6.9 (l), 1H; 7.1 (m), 2H; 7.3 (d), 2H; 7.8 (m), 2H; 8.05 (d), 1H; 8.4 (d), 1H; 8.9 (s), 1H			
42		A1	K		649		0.9 (l), 3H; 1.8 (m), 5H; 1.8 (s) & 1.95 (s), 3H; 2.05 (m), 1H; 2.2 (s), 3H; 2.6 (m), 2H; 4.4 (m), 1H; 4.5 (m), 1H; 5.05 (m), 1H; 5.95 (s), 2H; 6.8 (m), 6H; 7.1 (m), 2H; 7.3 (m), 2H; 7.8 (m), 2H; 7.9 (d) & 8.1 (d), 1H; 8.3 (d) & 8.4 (d), 1H; 8.8 (d), 1H			
43		B	K		619		0.7-0.9 (6H, m), 1.3-1.5 (3H, m), 2.5-2.7 (2H, m), 4.2-4.4 (1H, m), 4.5 (2H, s), 4.55 (2H, d), 4.8-5.1 (1H, m), 5.3 (1H, s), 5.9 (2H, s), 6.6-6.9 (5H, m), 6.9-7.0 (1H, d), 7.1-7.2 (1H, d), 7.2-7.3 (1H, d), 7.3-7.4 (2H, d), 7.8 (1H, d), 8.0 (1H, d), 8.1 (1H, s), 8.5 (1H, d), 9.1 (1H, s)	Dynamax 60A C18	MeCN/H2O 20-80	12.5

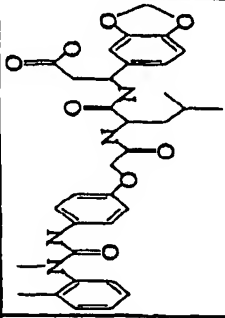
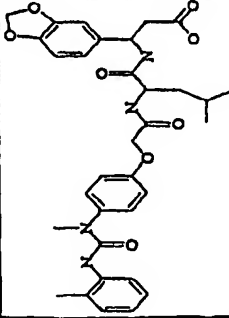
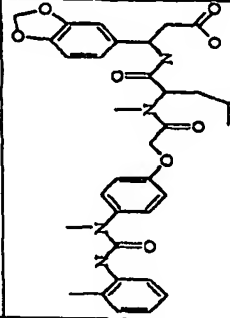
Ex. No.	Structure	Synthetic Method Code			ES/MS		NMR 1H, ppm. d6-DMSO	Reverse Phase HPLC (Run Time = 20 min.)		
		Urea Formation	Final ester Hydrolysis	Methods for Intermediates	M-H	M+H		Column Type	Solvent + 0.1%TFA	Rt. min.
44		B	K		618		0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.1(3H,s), 2.5-2.7(2H,m), 4.2-4.4(1H,m), 4.5(2H,s), 4.9-5.1(1H,m), 5.9(2H,s), 6.6-6.9(7H,m), 7.3-7.4(2H,d), 7.5(1H,s), 8.0(1H,d), 8.4-8.5(1H,d), 8.7(1H,s), 9.4(1H,s)	Dynamax 60A C18	MeCN/H2O 20-80	13.4
45		B	K		617		0.9-1.1(6H,m), 1.5-1.7(3H,m), 2.35(6H,s), 2.6-2.7(2H,m), 4.4-4.6(1H,m), 4.65(2H,s), 5.1-5.2(1H,m), 6.1(2H,s), 6.9-7.1(5H,m), 7.2(3H,m), 7.5-7.6(2H,d), 8.1-8.2(1H,d), 8.6(1H,s), 9.1-9.3(1H,d), 9.5(1H,s)	Dynamax 60A C18	MeCN/H2O 20-80	11.7
46		B	K		619		0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.1(3H,s), 2.5-2.7(2H,m), 4.2-4.4(1H,m), 4.5(2H,s), 4.9-5.1(1H,m), 5.9(2H,s), 6.4-6.6(2H,m), 6.8-6.9(3H,m), 7.3-7.4(3H,d), 7.6(1H,s), 8.0(1H,d), 8.4(1H,s), 8.5(1H,s), 9.0(1H,s)	Dynamax 60A C18	MeCN/H2O 20-80	16.5
47		B	K		637		0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.2(3H,s), 2.5-2.7(2H,m), 4.2-4.4(1H,m), 4.5(2H,s), 4.9-5.1(1H,m), 5.9(2H,s), 6.6-6.9(5H,m), 6.9-7.0(1H,m), 7.1(1H,d), 7.3-7.4(2H,d), 8.0(2H,d), 8.4(1H,s), 8.7(1H,m), 9.3(1H,s)	Dynamax 60A C18	MeCN/H2O 20-80	14.5

Ex. No	Structure	Synthetic Method Code			ESPMs		NMR	Reverse Phase HPLC (Run Time = 20 min.)		
		Urea Formation	Final ester Hydrolysis	Methods for Intermediates	M-H	M+H		Column Type	Solvent + 0.1%TFA	Rt. min.
48		A1	K		619.4		1H, ppm. d6-DMSO 0.7-0.9(6H,m), 1.2-1.4(1H,m), 1.4-1.6(2H,l), 2.2(3H,s), 2.5-2.7(2H,m), 2.8(3H,s), 4.7-4.9(2H,m), 4.9-5.0(1H,m), 5.0-5.1(1H,m), 5.95(2H,s), 6.7-7.0(6H,m), 7.0-7.2(2H,m), 7.2-7.4(2H,d), 7.8-7.9(2H,m), 8.2(1H,d), 8.8(1H,s)	Dynamax 60A C18	MeCN H2O 20-80	15.1
49		C1	K		635		0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.4(3H,m), 2.5-2.7(2H,m), 4.2-4.4(1H,m), 4.5(2H,s), 4.9-5.1(1H,m), 5.9(2H,s), 6.6-6.9(5H,m), 7.0-7.1(1H,m), 7.1-7.2(1H,l), 7.3-7.4(3H,m), 7.9(2H,d), 8.1(1H,s), 8.5(1H,d), 9.2(1H,s)	Dynamax 60A C18	MeCN H2O 20-80	15.5
50		C1	K		621		0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.1(3H,m), 2.5-2.7(2H,m), 4.2-4.4(1H,m), 4.5(2H,s), 4.9-5.1(1H,m), 5.9(2H,s), 6.6-6.9(6H,m), 7.1(1H,m), 7.3-7.4(2H,d), 7.6(1H,d), 8.0(1H,d), 8.1(1H,s), 8.5(1H,m), 9.0(1H,s)	Dynamax 60A C18	MeCN H2O 20-80	15.3

Ex. No	Structure	Synthetic Method Code			ESPMs		NMR 1H, ppm. d6-DMSO	Reverse Phase HPLC (Run Time = 20 min.)		
		Urea Formation	Final ester Hydrolysis	Methods for Intermediates	M-H	M+H		Column Type	Solvent	Rt. min.
51		C1	K		646		0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.5-2.7(2H,m), 4.2-4.4(1H,m), 4.5(2H,s), 4.9-5.1(1H,m), 5.9(2H,s), 6.8-6.9(3H,m), 7.2(1H,d), 7.3-7.4(3H,m), 7.6(1H,d), 7.9(1H,d), 8.0(1H,d), 8.5(1H,d), 9.0(1H,d), 11.0-12.5(2H,b)	Dynamax 60A C18	MeCN/H2O 20-80	15.4
52		C1	K		594		0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.3(3H,s), 2.5-2.7(2H,m), 4.2-4.4(1H,m), 4.5(2H,s), 4.9-5.1(1H,m), 5.9(2H,s), 6.5(1H,s), 6.6-6.9(3H,m), 7.3-7.4(2H,d), 8.0(1H,d), 8.4(1H,d), 8.7(1H,s), 9.4(1H,s)	Dynamax 60A C18	MeCN/H2O 20-80	13.1
53		A1	L		643		0.75(m,12H); 1.17s-1.95(m,4H); 2.0(s,3H); 2.2(s,3H); 2.3-2.6(m,4H); 4.4-4.55(m,4H); 4.6(q,1H); 6.8-6.9(m,3H); 7.0-7.2(m,2H); 7.35(d,2H); 7.75(d,1H); 8.05(d,1H); 8.25(s,1H); 8.6(d,1H); 9.25(s,1H)			
54		A1	K		605.3		0.7-0.9(6H,m), 1.7-1.9(1H,m), 2.2(3H,s), 2.5-2.7(2H,m), 2.8(2H,s), 3.0-3.2(2H,m), 3.9(2H,d), 4.7(2H,d), 4.7-4.9(2H,m), 4.9-5.0(1H,m), 5.0-5.1(1H,m), 5.95(2H,s), 6.7-7.0(6H,m), 7.0-7.2(2H,m), 7.2-7.4(2H,m), 7.8-7.9(2H,m), 8.9(1H,d), 8.8(1H,s)	Dynamax 60A C18	MeCN/H2O 20-80	14.0

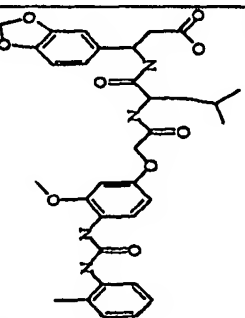
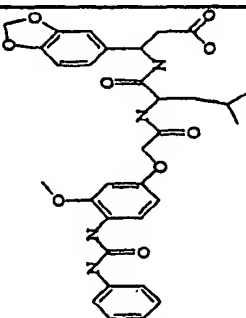
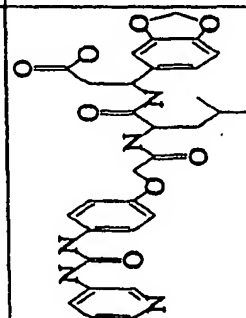
Ex. No	Structure	Synthetic Method Code			ESPMs		NMR 1H, ppm. d6-DMSO	Reverse Phase HPLC (Run Time = 20 min.)		
		Urea Formation	Final ester Hydrolysis	Methods for intermediates	M+H	M+H		Column Type	Solvent + 0.1%TFA	Rt. min.
55		C1	K		596		0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.5-2.7(2H,m), 4.2-4.4(1H,m), 4.5(2H,s), 4.9-5.1(1H,m), 5.9(2H,s), 6.6-6.9(5H,m), 7.1(1H,s), 7.3-7.4(3H,m), 8.0(1H,d), 8.4(1H,d), 8.8(1H,s)	Dynamax 60A C18	MeCN/H2O 20-80	12.5
56		C1	K			642	0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.5-2.7(2H,m), 4.2-4.4(1H,m), 4.5(2H,s), 4.9-5.1(1H,m), 5.9(2H,s), 6.6-6.9(5H,m), 7.3-7.4(2H,d), 7.4(1H,b), 7.5(2H,d), 7.6(1H,b), 7.8(2H,d), 8.0(2H,m), 8.2(1H,b), 8.4(1H,d), 8.6(1H,d), 9.8(1H,b)	Dynamax 60A C18	MeCN/H2O 20-80	12.9
57		C1	K		603		0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.5-2.7(2H,m), 3.2(3H,s), 4.2-4.4(1H,m), 4.5(2H,s), 4.9-5.1(1H,m), 5.9(2H,s), 6.6-6.9(5H,m), 7.2-7.4(7H,m), 8.0(1H,d), 8.1(1H,s), 8.5(1H,d)	Dynamax 60A C18	MeCN/H2O 20-80	15.7

Ex. No	Structure	Synthetic Method Code			ESPMs		NMR 1H, ppm, d6-DMSO	Reverse Phase HPLC (Run Time = 20 min.)		
		Urea Formation	Final ester Hydrolysis	Methods for Intermediates	M+H	M+H		Column Type	Solvent + 0.1%TFA	Rt. min.
58		C1	K		643		0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.5-2.7(2H,m), 3.5(3H,s), 4.2-4.4(1H,m), 4.5(2H,s), 4.9-5.1(1H,m), 5.9(2H,s), 6.6-6.9(6H,m), 7.0-7.2(2H,m), 7.3-7.4(2H,m), 7.5(2H,d), 8.0(1H,d), 8.4(1H,d)	Dynamax 60A C18	MeCN /H2O 20-80	12.8
59		C1	K		611	613	0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.5(3H,s), 2.5-2.7(2H,m), 4.2-4.4(1H,m), 4.5(2H,s), 4.9-5.1(1H,m), 5.9(2H,s), 6.6-6.9(5H,m), 7.3-7.4(2H,d), 8.0(1H,d), 8.4(1H,d), 9.0(1H,s)	Dynamax 60A C18	MeCN /H2O 20-80	12.3
60		C1	K		605		0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.5-2.7(2H,m), 4.2-4.4(1H,m), 4.5(2H,s), 4.9-5.1(1H,m), 5.9(2H,s), 6.6-7.0(8H,m), 7.3-7.4(2H,d), 7.9(1H,d), 8.0(1H,dd), 8.1(1H,s), 8.4(1H,d), 9.0(1H,s), 9.8(1H,s)	Dynamax 60A C18	MeCN /H2O 20-80	14.7

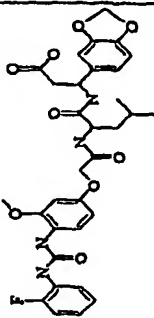
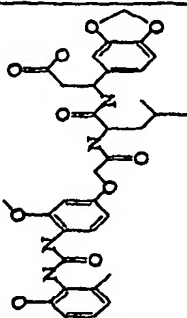
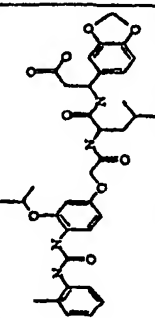
Ex. No	Structure	Synthetic Method Code			ESPMs		NMR 1H, ppm. d6-DMSO	Reverse Phase HPLC (Run Time = 20 min.)		
		Urea Formation	Final ester Hydrolysis	Methods for Intermediates	M+H	M+H		Column Type	Solvent + 0.1%TFA	RT min.
ii		B	K		617		0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.2(3H,s), 2.5-2.7(2H,m), 3.1(3H,s), 4.2-4.4(1H,m), 4.5(2H,s), 4.9-5.1(1H,m), 5.9(2H,s), 6.6-6.9(5H,m), 7.3-7.4(6H,m), 7.5(1H,s), 8.0(1H,d), 8.4(1H,s)	Dynamax 60A C18	MeCN/H2O 20-80	16.3
iii		A1	K		619.5		0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.0(3H,s), 2.5-2.7(2H,m), 3.2(3H,s), 4.3-4.4(1H,m), 4.6(2H,s), 5.0-5.1(1H,m), 5.95(2H,s), 6.7-7.1(6H,m), 7.2-7.3(2H,m), 7.4-7.5(1H,d), 8.1-8.2(1H,d), 8.5-8.6(1H,d)	Dynamax 60A C18	MeCN/H2O 20-80	15.9
iv		A1	K		633.5		0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.0(3H,s), 2.5-2.7(2H,m), 2.8(3H,s), 3.2(3H,s), 4.3-4.4(1H,m), 4.8-5.0(2H,m), 5.0-5.1(1H,m), 5.95(2H,s), 6.7-7.0(7H,m), 7.0-7.1(2H,m), 7.2-7.3(2H,m), 7.4-7.5(1H,d), 8.1-8.2(1H,d)	Dynamax 60A C18	MeCN/H2O 20-80	16.8

-63 -

Ex. No.	Structure	Synthetic Method Code			ESPMS		NMR 1H, ppm. d6-DMSO	Reverse Phase HPLC (Run Time = 20 min.)		
		Urea Formation	Final ester Hydrolysis	Methods for Intermediates	M-H	M+H		Column Type	Solvent + 0.1% TFA	RL min.
54		A1	K		561		1.2 (d, 3H; 2.2 (s, 3H; 2.6 (m, 2H; 4.3 (m, 1H; 4.4 (s, 2H; 5.1 (m, 1H; 5.95 (s, 2H; 6.8 (m, 6H; 7.1 (m, 2H; 7.3 (d, 2H; 7.8 (d, 1H; 7.95 (s, 1H; 7.95 (d, 1H; 8.4 (d, 1H; 8.9 (s, 1H			
55		A1	K		589		0.7 (q, 3H; 2.2 (s, 3H; 2.6 (m, 2H; 4.2 (m, 1H; 4.6 (s, 1H; 5.05 (q, 1H; 5.95 (s, 2H; 6.8 (m, 6H; 7.05 (m, 2H; 7.4 (d, 2H; 7.7 (d, 1H; 7.8 (s, 2H; 8.5 (d, 1H; 8.8 (s, 1H			
56		A1	K		607.4		8.80 (s, 1H) 8.46 (d, 1H) 8.00 (d, 1H) 7.80 (d, 2H) 7.36 (d, 2H) 7.08-7.18 (m, 2H) 6.72-6.96 (m, 5H) 5.98 (s, 2H) 5.10 (q, 1H) 4.48 (d, 2H) 4.3-4.5 (m, 1H) 3.18-3.24 (t, 2H) 3.12 (s, 3H) 2.58-2.75 (m, 2H) 2.14 (s, 3H) 1.70-1.90 (m, 2H)	Dynamax 60A C18	MeCN/H2O 20-80	12.9

Ex. No	Structure	Synthetic Method Code			ESPMs		NMR 1H, ppm. d6-DMSO	Reverse Phase HPLC (Run Time = 20 min.)		
		Urea Formation	Final ester Hydrolysis	Methods for intermediates	M-H	M+H		Column Type	Solvent + 0.1%TFA	RT min.
87		A1	K		633	635	0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.2(3H,s), 2.5-2.7(2H,m), 3.8(3H,s), 4.3-4.4(1H,m), 4.6(2H,s), 5.0-5.1(1H,m), 5.95(2H,s), 6.4-7.0(5H,m), 7.2-7.3(2H,d), 7.4-7.5(2H,d), 7.9(2H,d), 8.0(1H,s), 8.5-8.6(1H,d), 9.1(1H,s)	Dynamax 60A C18	MeCN/H2O 20-80	16.8
88		A1	K		619.4	621.4	0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.5-2.7(2H,m), 3.8(3H,s), 4.3-4.4(1H,m), 4.6(2H,s), 5.0-5.1(1H,m), 5.95(2H,s), 6.4-6.5(1H,d), 6.7-7.0(5H,m), 7.2-7.3(2H,d), 7.4-7.5(2H,d), 7.9(2H,d), 8.0(1H,s), 8.5-8.6(1H,d), 9.1(1H,s)	Dynamax 60A C18	MeCN/H2O 20-80	16.6
89		C2	K		590.4		0.78(6H,t), 1.39(3H,m), 2.63(2H,m), 4.37(1H,m), 4.47(2H,s), 5.06(1H,d), 5.95(2H,s), 6.72(1H,d), 6.81(1H,d), 6.84(1H,s), 6.89(2H,d), 7.36(3H,m), 7.33(2H,t), 8.18(1H,d), 8.45(1H,d), 8.63(1H,d), 8.70(1H,s), 8.91(1H,s)	Waters sphertsorb S50DS2	80/20 MeOH/H2O	4.14 ELS 4.43 u.v.

Ex. No.	Structure	Synthetic Method Code			ESPMs		NMR 1H, ppm. d6-DMSO	Reverse Phase HPLC (Run Time \pm 20 min.)		
		Urea Formation	Final ester Hydrolysis	Methods for Intermediates	M-H	M+H		Column Type	Solvent \pm 0.1% TFA	Rt. min.
70		A1	K	Q	653.3	655.3	0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.5-2.7(2H,m), 3.8(3H,s), 4.3-4.4(1H,m), 4.6(2H,s), 5.0-5.1(1H,m), 5.95(2H,s), 6.4(1H,d), 6.6-6.8(3H,m), 6.9(1H,s), 7.0-7.1(1H,d), 7.2(1H,d), 7.4-7.5(1H,d), 7.8(1H,d), 8.1-8.2(2H,m), 8.8(2H,d), 9.0(1H,d)	Dynamax 60A C18	MeCN/H2O 20-80	18.1
71		A1	K	P	645		0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.2(3H,s), 2.5-2.7(2H,m), 3.2(2H,d), 4.2-4.4(1H,m), 4.5(2H,s), 4.6(2H,d), 4.9-5.1(1H,m), 5.9(2H,s), 6.4(1H,d), 6.6-6.8(3H,m), 6.9(1H,s), 7.1-7.2(2H,m), 7.7(1H,d), 7.8(2H,s), 8.2(1H,s), 8.4(1H,s), 8.5(1H,d)	Dynamax 60A C18	MeCN/H2O 20-80	18.8
72		A1	K	Q	649		0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.5-2.7(2H,m), 3.8(3H,s), 4.2-4.4(1H,m), 4.5(4H,s), 4.9-5.1(2H,m), 5.9(2H,s), 6.5(1H,d), 6.6-6.9(4H,m), 7.0(1H,d), 7.2(1H,d), 7.3(1H,d), 7.8(1H,d), 7.9(1H,d), 8.0(1H,d), 8.3(1H,s), 8.4(1H,s), 8.5(1H,d)	Dynamax 60A C18	MeCN/H2O 20-80	14.2
73		B	K	Q	645		0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.5-2.7(2H,m), 3.2(2H,d), 3.8(3H,s), 4.0(2H,d), 4.2-4.4(1H,m), 4.5(2H,s), 4.9-5.1(1H,m), 5.9(2H,s), 6.5(1H,d), 6.6-7.0(5H,m), 7.1(1H,d), 7.2(1H,d), 7.5(1H,d), 7.8(1H,s), 7.9(1H,d), 8.0(1H,d), 8.5(1H,d)	Dynamax 60A C18	MeCN/H2O 20-80	18.2

Ex. No.	Structure	Synthetic Method Code			ESPMs		NMR 1H, ppm. d6-DMSO	Reverse Phase HPLC (Run Time = 20 min.)		
		Urea Formation	Final ester Hydrolysis	Methods for Intermediates	M-H	M+H		Column Type	Solvent + 0.1%TFA	RL min.
74		B	K	Q		639.7	0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.5-2.7(2H,m), 3.8(3H,s), 4.2-4.4(1H,m), 4.5(2H,s), 4.8-5.1(1H,m), 5.9(2H,s), 6.4-6.5(1H,d), 6.6-7.0(5H,m), 7.0-7.1(1H,d), 7.1-7.2(1H,m), 7.8(1H,d), 7.8(1H,d), 8.1-8.2(1H,d), 8.6(1H,s), 8.8(1H,d), 9.0(1H,s)	Dynamax 60A C18	MeCN/H2O 20-80	17.0
75		B	K	Q		651.7	0.7-0.9(6H,m), 1.3-1.5(3H,m), 2.2(3H,s), 2.5-2.7(2H,m), 3.9(3H,s), 4.2-4.4(1H,m), 4.5(2H,s), 4.9-5.1(1H,m), 5.2(2H,s), 5.5-6.6(1H,d), 6.7-7.0(7H,m), 7.9-8.0(2H,m), 8.0(1H,s), 8.3(1H,s), 8.5-8.6(1H,d)	Dynamax 60A C18	MeCN/H2O 20-80	15.7
76		B	K	Q	661.7		0.7-0.9(6H,m), 1.2-1.3(6H,m,d), 1.3-1.5(3H,m), 2.2(1H,s), 2.5-2.7(2H,m), 4.2-4.4(1H,m), 4.5(2H,s), 4.5-4.6(1H,m), 4.9-5.1(1H,m), 5.9(2H,s), 6.4-6.5(1H,d), 6.6-7.0(5H,m), 7.1-7.2(2H,m), 7.6(1H,d), 7.8(1H,d), 7.8-7.9(2H,d), 8.0(1H,s), 8.4(1H,s), 8.5(2H,d)	Dynamax 60A C18	MeCN/H2O 20-80	18.4

Method A1 is via the ester of a p-aminophenoxycarboxylic acid plus isocyanate. (example 10)

Method A2 is via the ester of a p-aminophenoxycarboxylic acid plus isocyanate which is generated in solution from a carboxylic acid and di-tert-butyl phosphorazidate. (example 1d)

Method B is via the ester of the p-aminophenoxycarboxylic acid with triphenylamine then a second amine. (analogous method to that described in example 30c)

Method C1 is via complete N-tert-butylamine urea by reaction with triphenylamine then a second amine. (example 30c)

Method C2 is via complete N-tert-butylamine urea by reaction with triphenylamine then a second amine. (example 30c)

Method K is via hydrolysis of C-tert-butylamine methyl ester. (example 1)

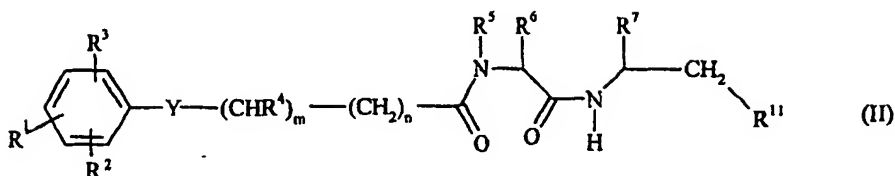
Method L is via hydrolysis of C-tert-butylamine benzyl ester. (example 23)

Method P is the introduction of an amino group via BTEAD into a electron rich phenol. (example 71d)

Method Q is the displacement of an activated aryl halide by a nucleophilic species (example 67a)

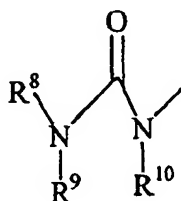
Claims

1. A compound of formula (II)



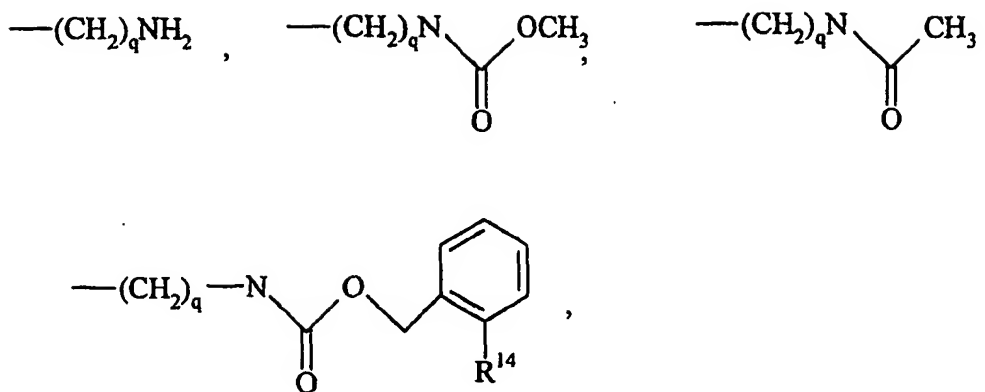
wherein:-

R¹ is in the para or meta position and is



- 10 R² and R³ are each independently selected from hydrogen, nitro, C₁₋₆ alkyl, C₃₋₆ cycloalkyl, C₂₋₆ alkenyl, C₂₋₆ alkynyl, C₁₋₄ alkoxy, C₁₋₆ alkylamino, C₁₋₆-dialkylamino, C₁₋₆alkylC₁₋₄alkoxyl, C₁₋₆alkylaminoC₁₋₆alkyl, amino, cyano, halogeno, trifluoromethyl, -CO₂R¹² and -CONR¹²R¹³, where R¹² and R¹³ are independently selected from hydrogen or C₁₋₆ alkyl, or R² and R³ together with the phenyl to which they are attached form a 9 or 10
- 15 membered bicyclic ring system;
- R⁴ is C₁₋₄alkyl;
- R⁵ is selected from hydrogen and C₁₋₄alkyl;
- R⁶ is selected from C₁₋₆ alkyl, C₁₋₄alkyl(C₄₋₆)cycloalkyl, C₁₋₆alkyl(C₁₋₆)alkoxyl, C₁₋₆alkylS(C₁₋₆)alkyl, C₁₋₄alkylsulphonyl(C₁₋₄)alkyl;

-68 -



where q is an integer from 1 to 6 and R¹⁴ is halogeno;

R⁷ is selected from C₁₋₆alkyl, C₁₋₈alkoxycarbonyl, C₂₋₆ alkenyl, 1,3-benzodioxol-5-yl and aryl each optionally substituted by one or more substituents selected from C₁₋₄ alkoxy,

5 C₁₋₆ alkyl, cyano, halogeno, and trifluoromethyl;

R⁸ is aryl, heteroaryl, a bicyclic heteroaryl ring system linked to the nitrogen via a ring carbon or a 9 or 10 membered bicyclic ring system linked to the nitrogen via a ring carbon and each ring is optionally substituted with up to two substituents, which may be the same or different, and are selected from C₁₋₆ alkyl, C₁₋₄ alkoxy, C₁₋₄alkylthio, C₁₋₆alkylC₁₋₄alkoxyl,

10 C₁₋₆alkylaminoC₁₋₆alkyl, hydroxy, -CO₂H, -(CH₂)_pOH where p is 1 or 2, cyano, halogeno, and trifluoromethyl;

R⁹ and R¹⁰ are each independently selected from hydrogen and C₁₋₄alkyl or R⁸ and R⁹ together with the nitrogen to which they are attached form a dihydroindolyl, or a dihydroquinolinyl group;

15 R¹¹ is selected from carboxyl, tetrazolyl, alkyl sulphonylcarbamoyl, sulfo and sulfinio;

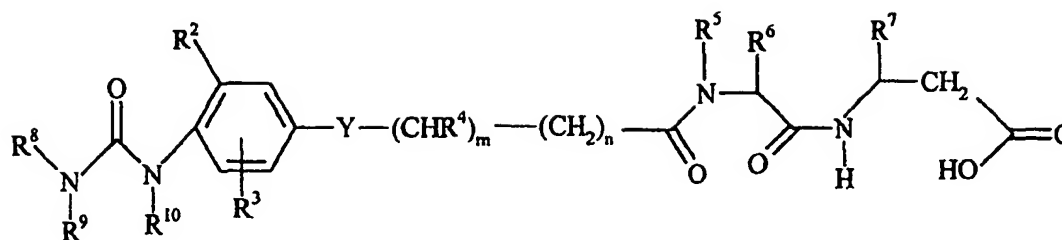
Y is oxygen, sulphur or sulfonyl;

m is 0 or 1; and n is 0 or an integer from 1 to 4 with the proviso that m and n cannot both be 0, and when m is 1, n is 0;

or a pharmaceutically acceptable salt or in vivo hydrolysable ester thereof.

20

2. A compound according to claim 1 having the formula



wherein:-

R² is C₁₋₄alkoxy;

R³, R⁵ and R¹⁰ are each independently hydrogen;

5 R⁴ is C₁₋₄ alkyl;

R⁶ is selected from C₁₋₄alkyl and C₁₋₄alkylS(C₁₋₄)alkyl;

R⁷ is selected from C₂₋₆ alkenyl and 1,3-benzodioxol-5-yl optionally substituted by at least one substituent selected from C₁₋₄ alkoxy, C₁₋₆ alkyl, cyano, halogeno, and trifluoromethyl;

R⁸ is aryl or heteroaryl each optionally substituted with one substituent selected from

10 C₁₋₆alkyl, CH₂OH, halogeno, and hydroxy; and

R⁹ is hydrogen or C₁₋₄alkyl or R⁸ and R⁹ together with the nitrogen to which they are attached form a dihydroindolyl or a dihydroquinolinyl group; and

m and n are 0 or 1 with the proviso that m and n cannot both be 0 or 1;

or a pharmaceutically acceptable salt or in vivo hydrolysable ester thereof.

15

3. A compound according to claim 2 wherein R² is methoxy.

4. A compound according to claim 1 or claim 2 wherein the compound is selected from
4-(N'-(2-methylphenyl)urea)-3-methoxy phenoxyacetyl (leucine-3-amino-(3,4-
20 methylenedioxy)phenylpropionic acid)amide;

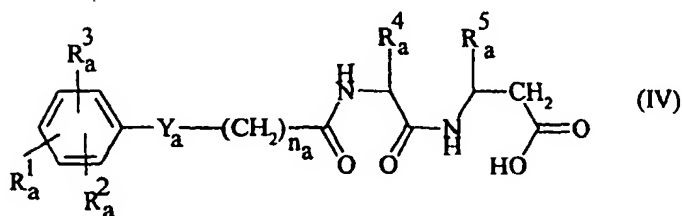
4-(N'-phenylurea)-3-methoxy phenoxyacetyl (leucine-3-amino-(3,4-
methylenedioxy)phenylpropionic acid)amide;

4-(N'-(2-chlorophenyl)urea)-3-methoxy phenoxyacetyl (leucine-3-amino-(3,4-
methylenedioxy)phenylpropionic acid)amide;

25 7-(N'-(2-methylphenyl)urea)-2,3-dihydrobenzofuranyl-4-oxyacetyl(leucine-3-amino-(3,4-
methylenedioxy)phenylpropionic acid)amide;

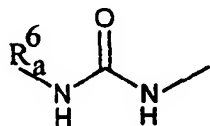
- 4-(N'-(2-hydroxymethylphenyl)urea)-3-methoxy phenoxyacetyl (leucine-3-amino-(3,4-methylenedioxy)phenylpropionic acid)amide;
- 4-[(2,3-dihydro-1H-indol-1-ylcarbonyl)amino]-3-methoxy phenoxyacetyl (leucine-3-amino-(3,4-methylenedioxy)phenylpropionic acid)amide;
- 5 4-(N'-(2-fluorophenyl)urea)-3-methoxy phenoxyacetyl (leucine-3-amino-(3,4-methylenedioxy)phenylpropionic acid)amide;
- 4-(N'-(2-hydroxy-6-methylphenyl)urea)-3-methoxy phenoxyacetyl (leucine-3-amino-(3,4-methylenedioxy)phenylpropionic acid)amide; and
- 4-(N'-(2-methylphenyl)urea)-3-isopropoxy phenoxyacetyl (leucine-3-amino-(3,4-methylenedioxy)phenylpropionic acid)amide.
- 10

5. A compound of formula (IV)



wherein:-

R^1_a is in the para or meta position and is



- 20 R^2_a and R^3_a are each independently selected from hydrogen, nitro, C_{1-6} alkyl, C_{3-6} cycloalkyl, C_{2-6} alkenyl, C_{2-6} alkynyl, C_{1-4} alkoxy, C_{1-6} alkylamino, C_{1-4} alkoxy C_{1-6} alkyl, C_{1-6} alkylamino C_{1-6} alkyl, cyano, halogeno, trifluoromethyl, $-CO_2R^7_a$ and $-CONR^7_aR^8_a$ where R^7_a and R^8_a are independently selected from hydrogen or C_{1-6} alkyl;
- R^4_a is selected from C_{1-6} alkyl, C_{1-6} alkoxy-substituted(C_{1-6})alkyl, and C_{1-6} alkylS(C_{1-6})alkyl;

R^5_a is selected from C_{1-6} alkyl, C_{2-6} alkenyl, 1,3-benzodioxol-5-yl and aryl optionally substituted by at least one substituent selected from C_{1-4} alkoxy, C_{1-6} alkyl, cyano, halogeno, and trifluoromethyl;

R^6_a is aryl or heteroaryl and the ring is optionally substituted with up to two substituents,

- 5 which may be same or different, selected from C_{1-6} alkyl, C_{1-4} alkoxy, C_{1-4} alkoxy C_{1-6} alkyl, C_{1-6} alkylamino C_{1-6} alkyl, cyano, halogeno, and trifluoromethyl;

Y_a is oxygen or sulphur; and

n_a is an integer from 1 to 4;

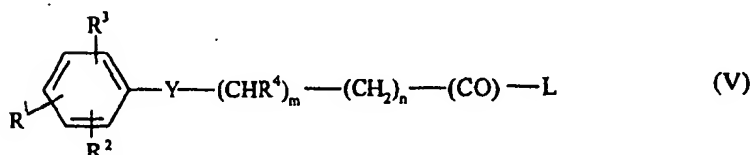
or a pharmaceutically acceptable salt or in vivo hydrolysable ester thereof.

10

6. A pharmaceutical composition comprising a compound according to any one of claims 1 to 5, or a pharmaceutically acceptable salt thereof in association with a pharmaceutically acceptable diluent or carrier.

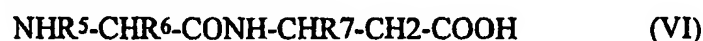
- 15 7. A process for preparing a compound of formula (II) or a pharmaceutically acceptable salt or an in vivo hydrolysable ester thereof which process comprises coupling together

- i) a compound of formula (V)



20

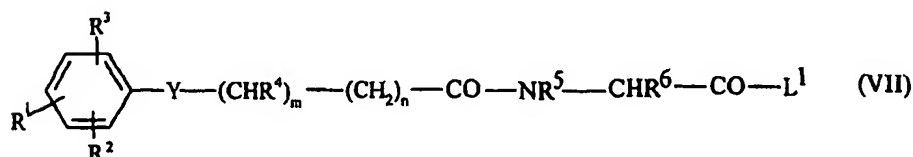
and a compound of formula (VI)



or

- ii) a compound of formula (VII)

25



and a compound of formula (VIII)



wherein L and L¹ are leaving groups and any functional group is optionally protected;

5 and thereafter, if necessary:

- a) removing any protecting group; and
- b) forming a pharmaceutically acceptable salt or in-vivo hydrolysable ester.

8. A method for inhibiting the interaction between VCAM-1 and/or fibronectin and the
10 integrin receptor VLA-4 in mammals in need of such treatment which comprises
administering to said warm-blooded mammals an effective amount of a compound according
to any one of claims 1 to 5, a pharmaceutically acceptable salt thereof or a pharmaceutical
composition according to claim 6.

15 9. A method according to claim 8 for treating multiple sclerosis, rheumatoid arthritis,
asthma, coronary artery disease or psoriasis.

10. The use of a compound according to any one of claims 1 to 5 or a
pharmaceutically acceptable salt thereof in the production of a medicament for use in the
20 treatment of a disease or condition mediated by the interaction between VCAM-1 and/or
fibronectin and the integrin receptor VLA-4.